



# FLECK® 3150 DOWNFLOW SERVICE MANUAL



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## IMPORTANT PLEASE READ:

- The information, specifications and illustrations in this manual are based on the latest information available at the time of release. The manufacturer reserves the right to make changes at any time without notice.
- This manual is intended as a guide for service of the valve only. System installation requires information from a number of suppliers not known at the time of manufacture. This product should be installed by a plumbing professional.
- This unit is designed to be installed on a potable water system only and is not intended to treat water that is microbiologically unsafe or of unknown quality without adequate disinfection before and after the system.
- This product must be installed in compliance with all state and municipal plumbing and electrical codes. Permits may be required at the time of installation.
- It is established that when daytime water pressure exceeds 80 psi (5.5 bar), the maximum pressure rating of 125 psi (8.6 bar) can be exceeded. A pressure regulator must be installed on this system or warranty is voided.
- Do not install the unit where temperatures may drop below 32°F (0°C) or above 120°F (52°C).
- Do not place the unit in direct sunlight. Black units will absorb radiant heat increasing internal temperatures.
- Do not strike the valve or any of the components.
- Warranty of this product extends to manufacturing defects. Misapplication of this product may result in failure to properly condition water, damage to product, or personal injury.
- A prefilter should be used on installations in which free solids are present.
- In some applications local municipalities treat water with Chloramines. High Chloramine levels may damage valve components.
- Correct and constant voltage must be supplied to the controller to maintain proper function.
- The system is intended to treat only potable quality water. It is not intended as the permanent primary treatment of water from a source that is contaminated, such as from radon, pesticides, insecticides, sewage or wastewater.
- This system is not intended for use by persons (including children) with reduced physical, sensory, or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.
- Children shall not play with the system.
- Cleaning shall not be made by children without supervision.
- Periodic cleaning and maintenance may be required to function properly. See disinfection instructions on page 5.

## CALIFORNIA PROPOSITION 65 WARNING

**⚠ WARNING:** This product contains chemicals known to the State of California to cause cancer or birth defects or other reproductive harm.

## JOB SPECIFICATION SHEET

Job Number: \_\_\_\_\_  
 Model Number: \_\_\_\_\_  
 Water Hardness: \_\_\_\_\_  
 ppm or gpg  
 Capacity Per Unit: \_\_\_\_\_  
 Mineral Tank Size: \_\_\_\_\_ Diameter: \_\_\_\_\_  
 Height: \_\_\_\_\_  
 Salt Setting per Regeneration: \_\_\_\_\_

### 1. Type of Timer:

- A. 7 Day or 12 Day
- B. Meter Initiated

### 2. Downflow:                      Upflow                      Upflow Variable

### 3. Meter Size:

- A. 3/4 inch Std Range (125 - 2,100 gallon setting)
- B. 3/4 inch Ext Range (625 - 10,625 gallon setting)
- C. 1 inch Std Range (310 - 5,270 gallon setting)
- D. 1 inch Ext Range (1,150 - 26,350 gallon setting)
- E. 1 1/2 inch Std Range (625 - 10,625 gallon setting)
- F. 1 1/2 inch Ext Range (3,125 - 53,125 gallon setting)
- G. 2 inch Std Range (1,250 - 21,250 gallon setting)
- H. 2 inch Ext Range (6,250 - 106,250 gallon setting)
- I. 3 inch Std Range (3,750 - 63,750 gallon setting)
- J. 3 inch Ext Range (18,750 - 318,750 gallon setting)
- K. Electronic \_\_\_\_\_ Pulse Count \_\_\_\_\_ Meter Size \_\_\_\_\_

### 4. System Type:

- A. System #4: 1 Tank, 1 Meter, Immediate, or Delayed Regeneration
- B. System #4: Time Clock
- C. System #4: Twin Tank
- D. System #5: 2-5 Tanks, Interlock Mechanical  
2-4 Tanks, Interlock Electronic  
Meter per unit for Mechanical and Electronic
- E. System #6: 2-5 Tanks, 1 Meter, Series Regeneration, Mechanical  
2-4 Tanks, 1 Meter, Series Regeneration, Electronic
- F. System #7: 2-5 Tanks, 1 Meter, Alternating Regeneration, \_\_\_\_\_  
Mechanical 2 Tanks only, 1 Meter, Alternating Regeneration,  
Electronic
- G. System #9: Electronic Only, 2-4 Tanks, Meter per Valve, Alternating
- H. System #14: Electronic Only, 2-4 Tanks, Meter per Valve. Brings  
units on and offline based on flow.

### 5. Valve Operating Parameters: 3150

Minimum operating pressure: 20 psi / 1.4 bar / 138 kPa  
 Maximum operating pressure: 125 psi / 8.61 bar / 861 kPa  
 Minimum water temperature: 34° F / 1° C  
 Maximum water temperature: 110° F / 43° C  
 Maximum Ambient temperature: 120° F / 52° C  
 Maximum humidity: 75%  
 Input Voltage: 120 Volts AC / 60 Hz  
 Maximum Watts: 39 watts  
 Maximum altitude: 2000 meters

### 6. Timer Program Settings:

- A. Backwash: Minutes
- B. Brine and Slow Rinse: \_\_\_\_\_ Minutes
- C. Rapid Rinse: \_\_\_\_\_ Minutes

## JOB SPECIFICATION SHEET *CONTINUED*

D. Brine Tank Refill: \_\_\_\_\_ Minutes  
 E. Pause Time: \_\_\_\_\_ Minutes  
 F. Second Backwash: \_\_\_\_\_ Minutes

**7. Drain Line Flow Control:**                      **gpm**

**8. Brine Line Flow Controller:**                      **gpm**

### 9. Injector Size#:

### 10. Piston Type:

- A. Hard Water Bypass
- B. No Hard Water Bypass

## INSTALLATION

### Water Pressure

A minimum of 20 pounds (1.4 bar) of water pressure is required for regeneration valve to operate effectively.

### Electrical Warnings & Caution Statement

An uninterrupted alternating current (A/C) supply is required.

**NOTE: Other voltages are available. Please make sure your voltage supply is compatible with your unit before installation.**

### Grounding Instructions

This appliance must be grounded. In the event of a malfunction or breakdown, grounding will reduce the risk of electric shock by providing a path of least resistance for electric current. This appliance is equipped with a cord having an appliance-grounding conductor and a grounding plug. The plug must be plugged into an appropriate outlet that is installed and grounded in accordance with all local codes and ordinances.

**⚠ WARNING:** Improper connection of the appliance-grounding conductor can result in a risk of electric shock. Check with a qualified electrician or service representative if you are in doubt whether the appliance is properly grounded. Do not modify the plug provided with the appliance; if it will not fit the outlet, have a proper outlet installed by a qualified technician.

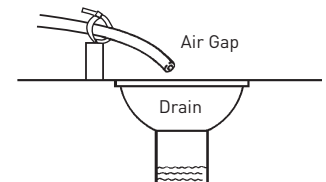
**⚠ WARNING:** Risk of electric shock. Disconnect power before servicing.

### FOR DRY LOCATIONS USE ONLY.

The cover should only be removed during installation set-up and maintenance by a qualified service person.

### Existing Plumbing

Condition of existing plumbing should be free from lime and iron buildup. Piping that is built up heavily with lime and/or iron should be replaced. If piping is clogged with iron, a separate iron filter unit should be installed ahead of the water softener.



### Location of Softener and Drain

The softener should be located close to the drain to prevent air breaks and back flow. You must have an air gap on the drain line to prevent back flow of drain water into the system. The air gap should be two (2) times the diameter of the drain line pipe but must be at least 1-inch.

## INSTALLATION *CONTINUED*

### By-Pass Valves

Always provide for the installation of a by-pass valve if unit is not equipped with one.

**CAUTION** Water pressure is not to exceed 125 psi (8.6 bar), water temperature is not to exceed 110°F (43°C), and the unit cannot be subjected to freezing conditions.

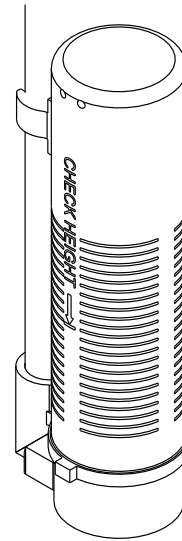
### Installation Instructions

1. Place the softener tank where you want to install the unit making sure the unit is level and on a firm base.
2. During cold weather, the installer should warm the valve to room temperature before operating.
3. All plumbing should be done in accordance with local plumbing codes. The pipe size for residential drain line should be a minimum of 1/2 inch (13 mm). Backwash flow rates in excess of 7 gpm (26.5 Lpm) or length in excess of 20 feet (6 m) require 3/4 inch (19 mm) drain line. Commercial drain lines should be the same size as the drain line flow control.
4. Refer to the dimensional drawing for cutting height of the distributor tube. If there is no dimensional drawing, cut the distributor tube flush with the top of the tank.
5. Lubricate the distributor o-ring seal and tank o-ring seal. Place the main control valve on tank.

**NOTE: Only use silicone lubricant.**

6. **▲ IMPORTANT:** For valves equipped with electromechanical timers and stainless steel meters, refer to the Meter Dome and Union Orientation section.
7. Solder joints near the drain must be done prior to connecting the Drain Line Flow Control fitting (DLFC). Leave at least 6 inch (15 cm) between the DLFC and solder joints when soldering pipes that are connected on the DLFC. Failure to do this could cause interior damage to the DLFC.
8. Plumber tape is the only sealant to be used on the drain fitting. The drain from twin tank units may be run through a common line.
9. Make sure that the floor is clean beneath the salt storage tank and that it is level.
10. Place approximately 1 inch (25 mm) of water above the grid plate. If a grid is not utilized, fill to the top of the air check (Figure 1) in the salt tank. Do not add salt to the brine tank at this time.
11. On units with a by-pass, place in by-pass position. Turn on the main water supply. Open a cold soft water tap nearby and let run a few minutes or until the system is free from foreign material (usually solder) that may have resulted from the installation. Once clean, close the water tap.
12. Slowly place the by-pass in service position and let water flow into the mineral tank. When water flow stops, slowly open a cold water tap nearby and let run until the air is purged from the unit.
13. Plug unit into an electrical outlet.

**NOTE: All electrical connections must be connected according to local codes. Be certain the outlet is uninterrupted.**



60002 Rev E

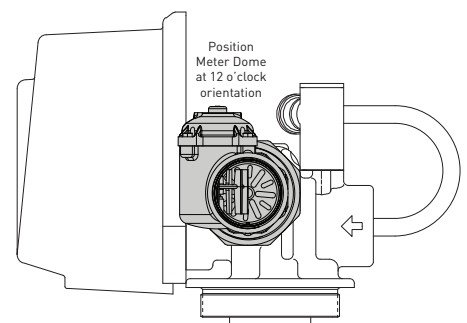
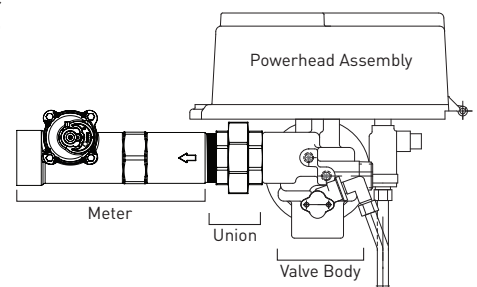
Figure 1 Residential Air Check Valve

### Meter Dome and Union Orientation

Control valves outfitted with an electromechanical timer and stainless steel water meter include a special male x female threaded stainless steel union to insure proper installation and operation of the water meter.

**▲ WARNING:** The location of this union in relation to the control valve and water meter is critical for proper operation. DO NOT omit or substitute this special union; it positions the meter dome at the correct distance from the control valve and allows re-positioning the water meter dome for proper operation.

1. Apply a suitable thread sealant to the male threads of the union and meter body.
2. Thread the union into the OUTLET port of the control valve, then thread the meter into the union. See illustrations below.
3. Rotate the water meter body so the meter dome is at the 12 o'clock position. Loosen the nut on the union to facilitate this if required. Once in position, tighten the union nut.
4. Connect the meter cable to the open port in the center of the meter dome.
5. Continue with the installation of the control valve.



## SYSTEM DISINFECTION

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The system is not intended to be used for treating the water that is microbiologically unsafe or of unknown quality without adequate disinfection before or after the system.

### Disinfection of Water Softeners

The materials of construction of the modern water softener will not support bacterial growth, nor will these materials contaminate a water supply. During normal use, a softener may become fouled with organic matter, or in some cases with bacteria from the water supply. This may result in an off-taste or odor in the water.

Some softeners may need to be disinfected after installation and some softeners will require periodic disinfection during their normal life.

Depending upon the conditions of use, the style of softener, the type of ion exchanger, and the disinfectant available, a choice can be made among the following methods.

### Sodium or Calcium Hypochlorite

#### Application

These materials are satisfactory for use with polystyrene resins, synthetic gel zeolite, greensand and bentonites.

#### 5.25% Sodium Hypochlorite

These solutions are available under brand names of household bleach. If stronger solutions are used, such as those sold for commercial laundries, adjust the dosage accordingly.

1. Dosage
  - A. Polystyrene resin; 1.2 fluid ounce (35.5 ml) per cubic foot.
  - B. Non-resinous exchangers; 0.8 fluid ounce (23.7 ml) per cubic foot.
2. Salt tank softeners
  - A. Backwash the softener and add the required amount of hypochlorite solution to the well of the salt tank. The salt tank should have water in it to permit the solution to be carried into the softener.
  - B. Proceed with the normal recharge.

#### Calcium Hypochlorite

Calcium hypochlorite, 70% available chlorine, is available in several forms including tablets and granules. These solid materials may be used directly without dissolving before use.

1. Dosage
  - A. Two grains (approximately 0.1 ounce [3 ml]) per cubic foot.
2. Salt tank softeners
  - A. Backwash the softener and add the required amount of hypochlorite to the well of the salt tank. The salt tank should have water in it to permit the chlorine solution to be carried into the softener.
  - B. Proceed with the normal recharge.

## START-UP INSTRUCTIONS

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The water softener should be installed with the inlet, outlet, and drain connections made in accordance with the manufacturer's recommendations, and to meet applicable plumbing codes.

1. Turn the manual regeneration knob slowly in a clockwise direction until the program micro switch lifts on top of the first set of pins. Allow the drive motor to move the piston to the first regeneration step and stop. Each time the program switch position changes, the valve will advance to the next regeneration step. Always allow the motor to stop before moving to the next set of pins or spaces.

**NOTE: For electronic valves, please refer to the manual regeneration part of the timer operation section. If the valve came with a separate electronic timer service manual, refer to the timer operation section of the electronic timer service manual.**

2. Position the valve to backwash. Ensure the drain line flow remains steady for 10 minutes or until the water runs clear (see above).
3. Position the valve to the brine / slow rinse position. Ensure the unit is drawing water from the brine tank (this step may need to be repeated).
4. Position the valve to the rapid rinse position. Check the drain line flow, and run for 5 minutes or until the water runs clear.
5. Position the valve to the start of the brine tank fill cycle. Ensure water goes into the brine tank at the desired rate. The brine valve drive cam will hold the valve in this position to fill the brine tank for the first regeneration.
6. Replace control box cover.
7. Put salt in the brine tank.

**NOTE: Do not use granulated or rock salt.**

## 3200 TIMER SETTING PROCEDURE

### How To Set Days On Which Water Conditioner Is To Regenerate (Figure 2)

Rotate the skipper wheel until the number "1" is at the red pointer. Set the days that regeneration is to occur by sliding tabs on the skipper wheel outward to expose trip fingers. Each tab is one day. Finger at red pointer is tonight. Moving clockwise from the red pointer, extend or retract fingers to obtain the desired regeneration schedule.

### How To Set The Time Of Day

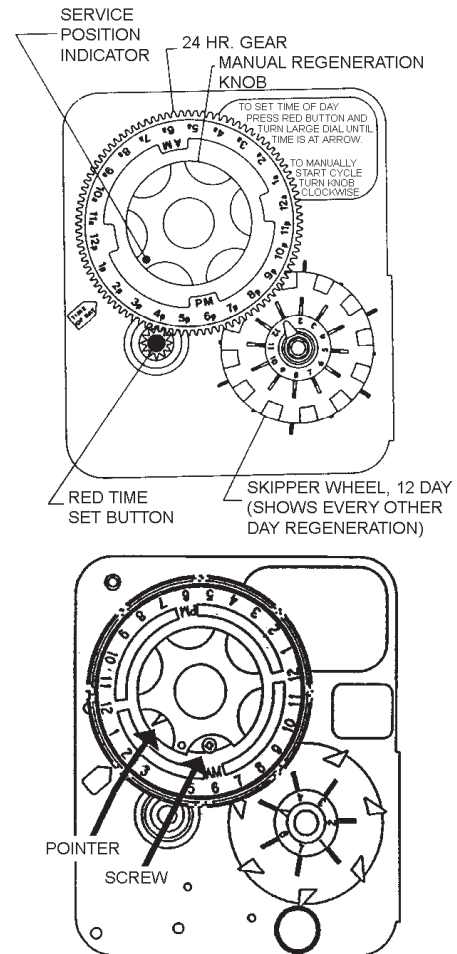
1. Press and hold the red button in to disengage the drive gear.
2. Turn the large gear until the actual time of day is at the time of day pointer.
3. Release the red button to again engage the drive gear.

### How To Manually Regenerate Your Water Conditioner At Any Time

1. Turn the manual regeneration knob clockwise.
2. This slight movement of the manual regeneration knob engages the program wheel and starts the regeneration program.
3. The black center knob will make one revolution in the following approximately three hours and stop in the position shown in the drawing.
4. Even though it takes three hours for this center knob to complete one revolution, the regeneration cycle of your unit might be set for only one half of this time.
5. In any event, conditioned water may be drawn after rinse water stops flowing from the water conditioner drain line.

### How to Adjust Regeneration Time

1. Disconnect the power source.
2. Locate the three screws behind the manual regeneration knob by pushing the red button in and rotating the 24 hour dial until each screw appears in the cut out portion of the manual regeneration knob.
3. Loosen each screw slightly to release the pressure on the time plate from the 24-hour gear.
4. Locate the regeneration time pointer on the inside of the 24 hour dial in the cut out.
5. Turn the time plate so the desired regeneration time aligns next to the raised arrow.
6. Push the red button in and rotate the 24 hour dial. Tighten each of the three screws.
7. Push the red button and locate the pointer one more time to ensure the desired regeneration time is correct.
8. Reset the time of day and restore power to the unit.



3200 ADJUSTABLE REGENERATION TIMER

**IMPORTANT!**  
SALT LEVEL MUST ALWAYS BE ABOVE  
WATER LEVEL IN BRINE TANK

61502-3200 Rev A

Figure 2

## 3210 TIMER SETTING PROCEDURE

### Typical Programming Procedure

Calculate the gallon capacity of the system, subtract the necessary reserve requirement and set the gallons available opposite the small white dot on the program wheel gear (Figure 3).

**NOTE: Drawing shows 8,750 gallon setting. The capacity (gallons) arrow (15) shows zero gallons remaining. The unit will regenerate tonight at the set regeneration time.**

### How To Set The Time Of Day

1. Press and hold the red button in to disengage the drive gear.
2. Turn the large gear until the actual time of day is opposite the time of day pointer.
3. Release the red button to again engage the drive gear.

### How To Manually Regenerate Your Water Conditioner At Any Time

1. Turn the manual regeneration knob clockwise.
2. This slight movement of the manual regeneration knob engages the program wheel and starts the regeneration program.



## 3210 TIMER SETTING PROCEDURE

### CONTINUED

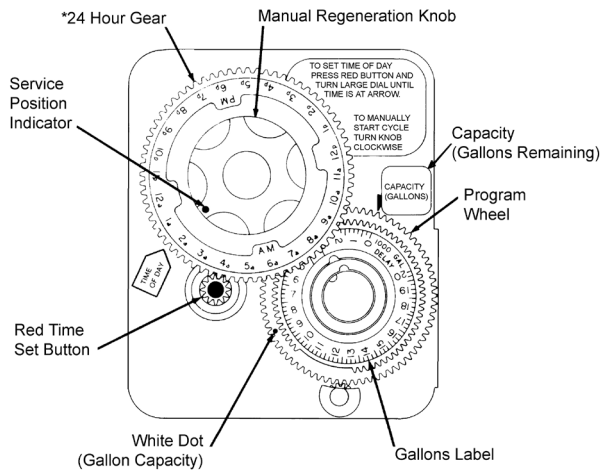
- The black center knob will make one revolution in the following approximately three hours and stop in the position shown in the drawing.
- Even though it takes three hours for this center knob to complete one revolution, the regeneration cycle of your unit might be set for only one half of this time.
- In any event, conditioned water may be drawn after rinse water stops flowing from the water conditioner drain line.

### Immediate Regeneration Timers

These timers do not have a 24 hour gear. Setting the gallons on the program wheel and manual regeneration procedure are the same as previous instructions. The timer will regenerate as soon as the capacity gallons reaches zero.

**NOTE: The program wheel to the left may be different than the program wheel on the product.**

**NOTE: To set meter capacity rotate manual knob one - 360° revolution to set gallonage.**



\*Immediate regeneration timers do not have a 24-hour gear. No time of day can be set.

61502-3200 Rev A

Figure 3

## 3200, 3210, 3220, 3230 REGENERATION CYCLE SETTING PROCEDURE

### How To Set The Regeneration Cycle Program

The regeneration cycle program on your water conditioner has been factory preset, however, portions of the cycle or program may be lengthened or shortened in time to suit local conditions.

### 3200 Series Timers (Figure 4)

- To expose cycle program wheel, grasp timer in upper left-hand corner and pull, releasing snap retainer and swinging timer to the right.
- To change the regeneration cycle program, the program wheel must be removed. Grasp program wheel and squeeze protruding lugs toward center, lift program wheel off timer. Switch arms may require movement to facilitate removal.
- Return timer to closed position engaging snap retainer in back plate. Make certain all electrical wires locate above snap retainer post.

## Timer Setting Procedure

### How To Change The Length Of The Backwash Time

The program wheel as shown in the drawing is in the service position. As you look at the numbered side of the program wheel, the group of pins starting at zero determines the length of time your unit will backwash.

For example, if there are six pins in this section, the time of backwash will be 12 min. (2 min. per pin). To change the length of backwash time, add or remove pins as required. The number of pins times two equals the backwash time in minutes.

### How To Change The Length Of Brine And Rinse Time

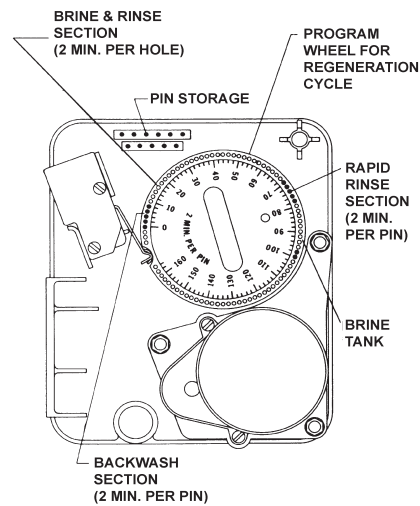
- The group of holes between the last pin in the backwash section and the second group of pins determines the length of time that your unit will brine and rinse (2 min. per hole).
- To change the length of brine and rinse time, move the rapid rinse group of pins to give more or fewer holes in the brine and rinse section. Number of holes times two equals brine and rinse time in minutes.

### How To Change The Length Of Rapid Rinse

- The second group of pins on the program wheel determines the length of time that your water conditioner will rapid rinse (2 min. per pin).
- To change the length of rapid rinse time, add or remove pins at the higher numbered end of this section as required. The number of pins times two equals the rapid rinse time in minutes.

### How To Change The Length Of Brine Tank Refill Time

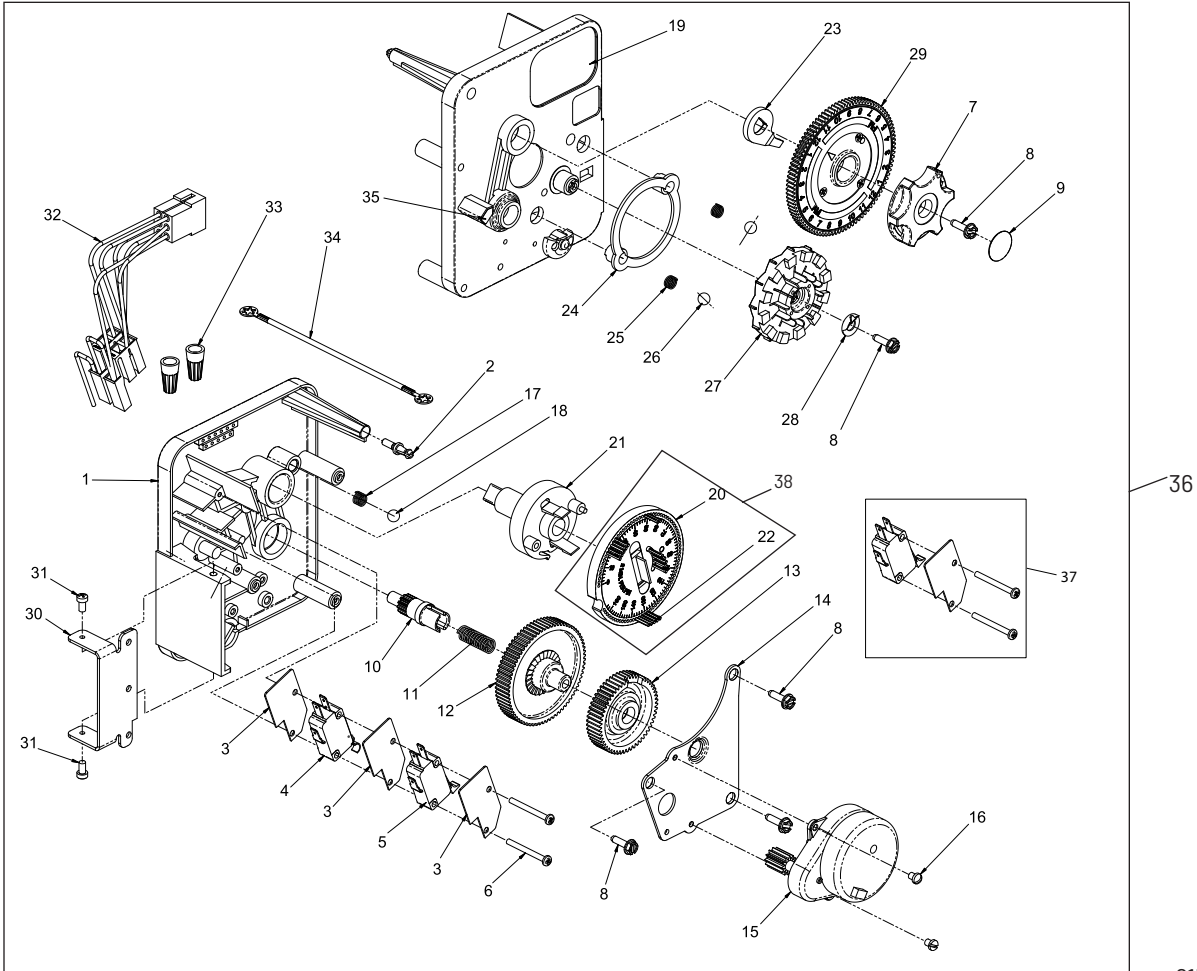
- The second group of holes in the program wheel determines the length of time that your water conditioner will refill the brine tank (2 min. per hole).
- To change the length of refill time, move the two pins at the end of the second group of holes as required.
- The regeneration cycle is complete when the outer microswitch is tripped by the two pin set at end of the brine tank refill section.
- The program wheel, however, will continue to rotate until the inner micro switch drops into the notch on the program wheel.



61502-3210 Rev A

Figure 4

# 3200 TIME CLOCK TIMER ASSEMBLY



615023200 Rev A

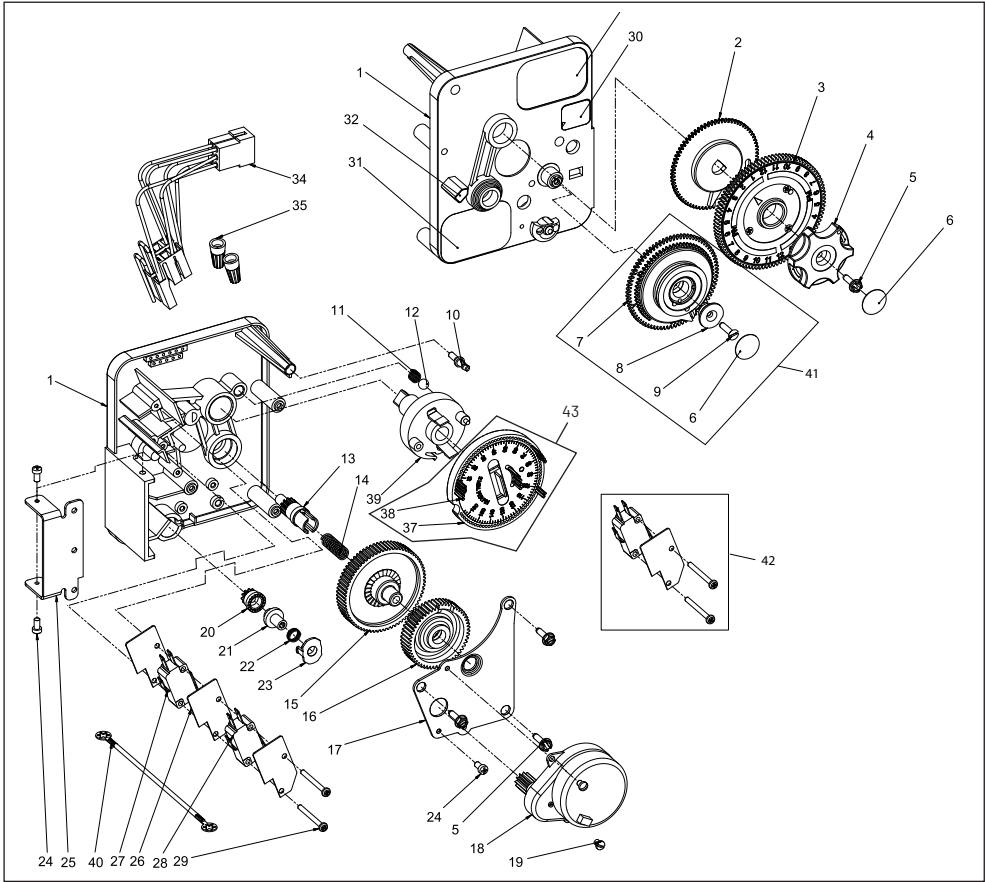


## 3200 TIME CLOCK TIMER ASSEMBLY *CONTINUED*

| Item No. | QTY | Part No. | Description                             | Item No. | QTY | Part No. | Description  |
|----------|-----|----------|---|----------|-----|----------|--|
| 1        | 1   | 13870    | Housing, Timer, 3200                    | 26       | 2   | 13300    | Ball, 1/4-inch, SS                                   |
| 2        | 1   | 14265    | Clip, Spring                            | 27       | 1   | 14381    | Skipper Wheel Assy, 12 Day                           |
| 3        | 3   | 14087    | Insulator                               |          | 1   | 14860    | Skipper Wheel Assy, 7 Day                            |
| 4        | 1   | 10896    | Switch, Micro                           | 28       | 1   | 13014    | Pointer, Regeneration                                |
| 5        | 1   | 15320    | Switch, Micro, Timer                    | 29       | 1   | 40096-24 | Dial, 12 AM Regen Assy, Black                        |
| 6        | 2   | 11413    | Screw, Pan Hd Mach,<br>4-40 x 1-1/8     |          | 1   | 40096-02 | Dial, 2 AM Regen Assy, Black                         |
| 7        | 1   | 13886    | Knob, 3200                              | 30       | 1   | 13881    | Bracket, Hinger Timer                                |
| 8        | 5   | 13296    | Screw, Hex Wsh, 6-20 x 1/2              | 31       | 2   | 11384    | Screw, Phil, 6-32 x 1/4 Zinc                         |
| 9        | 1   | 11999    | Label, Button                           | 32       | 1   | 13902    | Harness, 3200  |
| 10       | 1   | 13018    | Pinion, Idler                           | 33       | 2   | 40422    | Nut, Wire, Tan                                       |
| 11       | 1   | 13312    | Spring, Idler Shaft                     | 34       | 1   | 15354-01 | Wire, Ground, 4-inch                                 |
| 12       | 1   | 13017    | Gear, Idler                             | 35       | 1   | 14007    | Label, Time of Day                                   |
| 13       | 1   | 13164    | Gear, Drive                             | 36       | 1   | *        | Complete 3200 Time Clock<br>Timer Assembly           |
| 14       | 1   | 13887    | Plate, Motor Mounting                   | 37       |     | 60320-02 | Switch Kit, 3200/9000 Timer<br>Auxiliary, Optional   |
| 15       | 1   | 18743-1  | Motor, 120V, 60Hz,<br>1/30 RPM          | 38       |     | 61420-03 | Program Wheel, Gear Assy,<br>Filter 2 Min Per Pin    |
|          | 1   | 18752-1  | Motor, 100V, 50Hz,<br>1/30 RPM          |          |     | 61420-04 | Program Wheel, Gear Assy,<br>Softener, 2 Min Per Pin |
|          | 1   | 18824-1  | Motor, 230V, 50Hz,<br>1/30 RPM          |          |     |          |  |
|          | 1   | 18826-1  | Motor, 24V, 50Hz, 1/30 RPM              |          |     |          |  |
|          | 1   | 19659-1  | Motor, 24V, 60Hz, 1/30 RPM              |          |     |          |  |
|          | 1   | 19660-1  | Motor, 230V, 60Hz, 1/30 RPM             |          |     |          |  |
| 16       | 2   | 13278    | Screw, Sltd Fillister Hd 6-32 x<br>.156 |          |     |          |  |
| 17       | 1   | 15424    | Spring, Detent, Timer                   |          |     |          |  |
| 18       | 1   | 15066    | Ball, 1/4-inch, Delrin                  |          |     |          |  |
| 19       | 1   | 15465    | Label, Caution                          |          |     |          |  |
| 20       | 1   | 19210    | Program Wheel Assy                      |          |     |          |  |
| 21       | 1   | 13911    | Gear, Main Drive, Timer                 |          |     |          |  |
| 22       | 17  | 41754    | Pin, Spring, 1/16 x 5/8 SS,<br>Timer    |          |     |          |  |
| 23       | 1   | 13011    | Arm, Cycle Actuator                     |          |     |          |  |
| 24       | 1   | 13864    | Ring, Skipper Wheel                     |          |     |          |  |
| 25       | 2   | 13311    | Spring, Detent, Timer                   |          |     |          |  |

\*Call your distributor for Part Number

# 3210 METER DELAYED TIMER ASSEMBLY



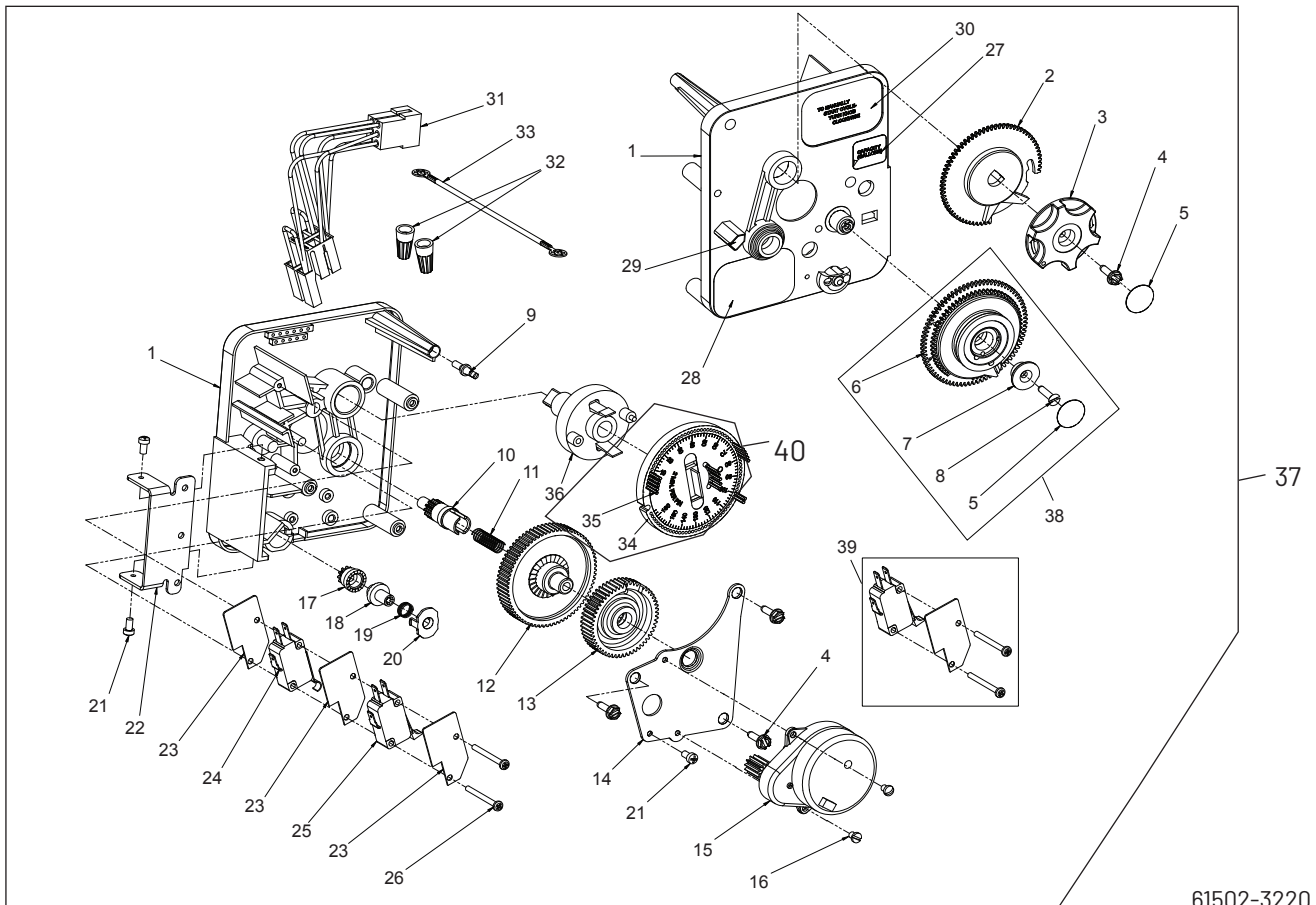
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61502-3210 Rev A

## 3210 METER DELAYED TIMER ASSEMBLY *CONTINUED*

| Item No. | QTY | Part No. | Description                         | Item No.                               | QTY | Part No. | Description  |
|----------|-----|----------|-------------------------------------|--|-----|----------|--|
| 1        | 1   | 13870    | Housing, Timer, 3200                | 30                                     | 1   | 14198    | Label, Indicator                                     |
| 2        | 1   | 13802    | Gear, Cycle Actuator                | 31                                     | 1   | 15465    | Label, Caution                                       |
| 3        | 1   | 40096-02 | Dial 2 AM Regen Assy, Black         | 32                                     | 1   | 14007    | Label, Time of Day                                   |
| 4        | 1   | 13886    | Knob, 3200                          | 33                                     | 1   | 14045    | Label, Instruction                                   |
| 5        | 4   | 13296    | Screw, Hex Wsh, 6-20 x 1/2          | 34                                     | 1   | 13902    | Harness, 3200  |
| 6        | 2   | 11999    | Label, Button                       | 35                                     | 2   | 40422    | Nut, Wire, Tan                                       |
| 7        | 1   | 13803    | Gear, Program Drive Wheel           | 36                                     | 1   | 15354-01 | Wire, Ground, 4-inch                                 |
| 8        | 1   | 13806    | Retainer, Program Wheel             | 37                                     | 1   | 19210    | Program Wheel Assy                                   |
| 9        | 1   | 13748    | Screw, Flat Head St,<br>6-20 x 1/2  | 38                                     | 17  | 41754    | Pin, Spring, 1/16 x 5/8 SS,<br>Timer                 |
| 10       | 1   | 14265    | Clip, Spring                        | 39                                     | 1   | 13911    | Gear, Main Drive, Timer                              |
| 11       | 1   | 15424    | Spring, Detent, Timer               | 40                                     | 1   | *        | Complete 3210 Meter Delayed<br>Timer Assembly        |
| 12       | 1   | 15066    | Ball, 1/4-inch Delrin               | 41                                     |     | 60405-50 | Program Wheel, w/2-inch STD<br>Label 0-2,100 gal     |
| 13       | 1   | 13018    | Pinion, Idler                       |  |     | 60405-60 | Program Wheel, w/2-inch EXT<br>Label 0-10,000 gal    |
| 14       | 1   | 13312    | Spring, Idler Shaft                 |  |     | 60405-61 | Program Wheel, w/2-inch EXT<br>Range 375 m3          |
| 15       | 1   | 13017    | Gear, Idler                         | 42                                     |     | 60320-02 | Switch Kit, 3200/9000 Timer<br>Auxiliary, Optional   |
| 16       | 1   | 13164    | Gear, Drive                         | 43                                     |     | 61420-03 | Program Wheel, Gear Assy,<br>Filter 2 Min Per Pin    |
| 17       | 1   | 13887    | Plate, Motor Mounting               |  |     | 61420-04 | Program Wheel, Gear Assy,<br>Softener, 2 Min Per Pin |
| 18       | 1   | 18743-1  | Motor, 120V, 60Hz 1/30 RPM          | *Call your distributor for Part Number |     |          |  |
|          |     | 18752-1  | Motor, 100V, 50Hz, 1/30 RPM         |  |     |          |  |
|          |     | 18824-1  | Motor, 230V, 50Hz, 1/30 RPM         |  |     |          |  |
|          |     | 18826-1  | Motor, 24V, 50Hz, 1/30 RPM          |  |     |          |  |
|          |     | 19659-1  | Motor, 24V, 60Hz, 1/30 RPM          |  |     |          |  |
|          |     | 19660-1  | Motor, 230V, 60Hz, 1/30 RPM         |  |     |          |  |
| 19       | 1   | 13278    | Screw, Fillister Hd,<br>6-32 x .156 |  |     |          |  |
| 20       | 1   | 13830    | Pinion, Program Wheel Drive         |  |     |          |  |
| 21       | 1   | 13831    | Clutch, Drive Pinion                |  |     |          |  |
| 22       | 1   | 14276    | Spring, Meter, Clutch               |  |     |          |  |
| 23       | 1   | 14253    | Retainer, Clutch Spring             |  |     |          |  |
| 24       | 3   | 11384    | Screw, Phil, 6-32 x 1/4             |  |     |          |  |
| 25       | 1   | 13881    | Bracket, Hinge Timer                |  |     |          |  |
| 26       | 3   | 14087    | Insulator                           |  |     |          |  |
| 27       | 1   | 10896    | Switch, Micro                       |  |     |          |  |
| 28       | 1   | 15320    | Switch, Micro, Timer                |  |     |          |  |
| 29       | 2   | 11413    | Screw, Pan Hd Mach,<br>4-40 x 11/8  |  |     |          |  |

# 3220 METER IMMEDIATE TIMER ASSEMBLY

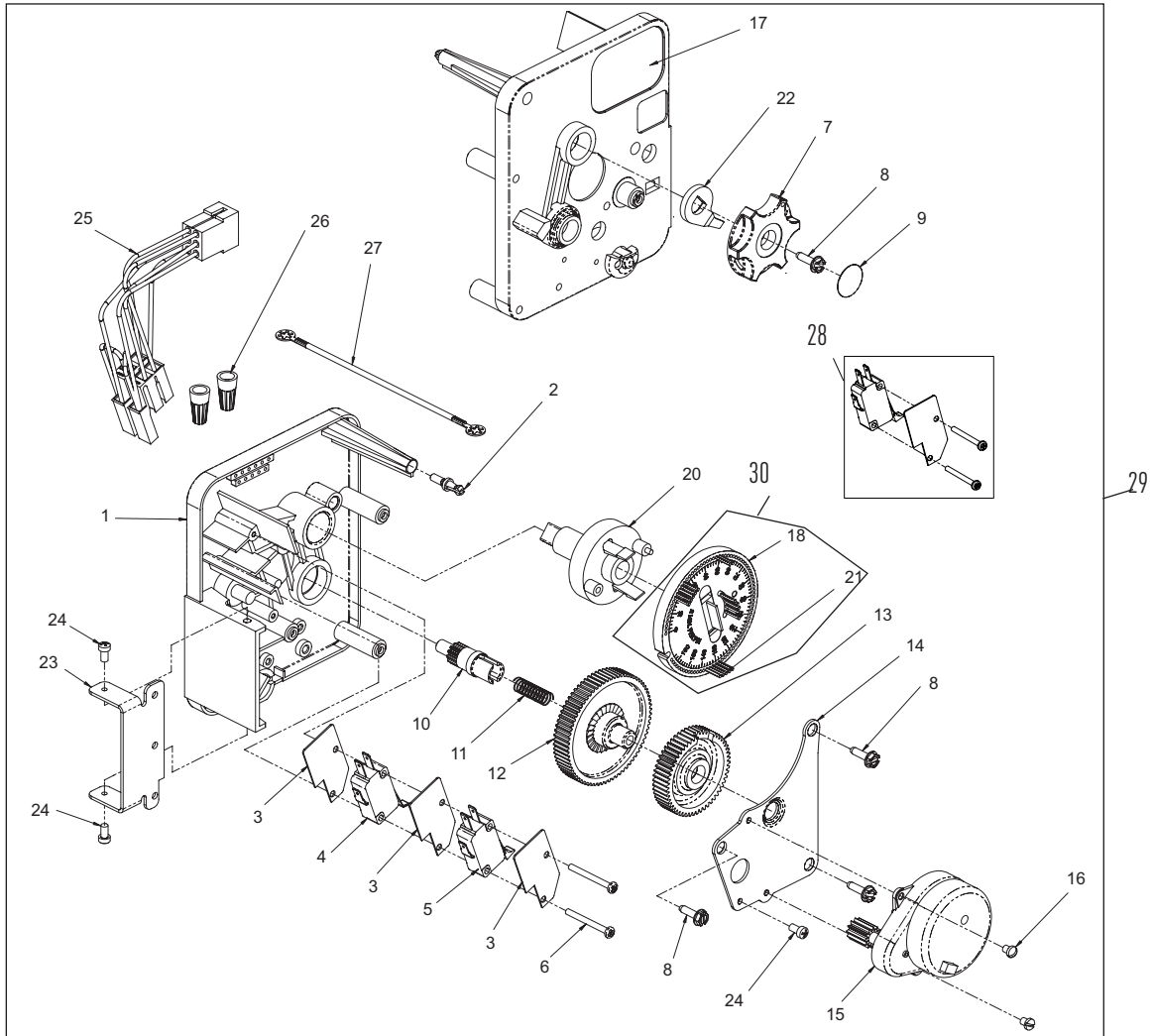


61502-3220 Rev B

## 3220 METER IMMEDIATE TIMER ASSEMBLY *CONTINUED*

| Item No. | QTY | Part No. | Description                      | Item No.                               | QTY | Part No. | Description  |
|----------|-----|----------|----------------------------------|--|-----|----------|--|
| 1        | 1   | 13870    | Housing, Timer                   | 32                                     | 2   | 40422    | Nut, Wire, Tan   |
| 2        | 1   | 15431    | Gear, Cycle Actuator, System #5  | 33                                     | 1   | 15354-01 | Wire, Ground, 4-inch                                       |
| 3        | 1   | 13886    | Knob, 3200                       | 34                                     | 1   | 19210-05 | Program Wheel Assembly, 9000/3230                          |
| 4        | 4   | 13296    | Screw, Hex Wsh, 6-20 x 1/2       | 35                                     | 17  | 41754    | Pin, Spring, 1/16 x 5/8 Stainless Steel, Timer             |
| 5        | 2   | 11999    | Label, Button                    | 36                                     | 1   | 15055    | Gear, Main Drive   |
| 6        | 1   | 13807    | Gear, Program Drive Wheel        | 37                                     | 1   | *        | Complete 3220 Meter Immediate Timer Assembly               |
| 7        | 1   | 13806    | Retainer, Program Wheel          | 38                                     |     | 60405-50 | Program Wheel, w/2-inch STD Label 0-2,100 gal              |
| 8        | 1   | 13748    | Screw, Flt Hd St, 6-20 x 1/2     |  |     | 60405-60 | Program Wheel, w/2-inch EXT Label 0-10,000 gal             |
| 9        | 1   | 14265    | Spring Clip                      |  |     | 60405-61 | Program Wheel, w/2-inch EXT Range 375 m <sup>3</sup>       |
| 10       | 1   | 13018    | Pinion, Idler                    | 39                                     |     | 60320-02 | Switch Kit, 3200/9000 Timer Auxiliary, Optional            |
| 11       | 1   | 18563    | Idler Shaft Spring               | 40                                     |     | 61420-06 | Program Wheel, Gear Assy, Softener Immediate 2 Min Per Pin |
| 12       | 1   | 13017    | Gear, Idler                      |  |     | 61420-42 | Program Wheel, Gear Assy, Filter Immediate 2 Min Per Pin   |
| 13       | 1   | 13164    | Drive Gear                       | *Call your distributor for Part Number |     |          |  |
| 14       | 1   | 13887    | Plate, Motor Mounting            |  |     |          |  |
| 15       | 1   | 18743-1  | Motor, 120V, 60 Hz, 1/30 RPM     |  |     |          |  |
|          |     | 18752-1  | Motor, 100V, 50Hz, 1/30 RPM      |  |     |          |  |
|          |     | 18824-1  | Motor, 230V, 50Hz, 1/30 RPM      |  |     |          |  |
|          |     | 18826-1  | Motor, 24V, 50Hz, 1/30 RPM       |  |     |          |  |
|          |     | 19659-1  | Motor, 24V, 60Hz, 1/30 RPM       |  |     |          |  |
|          |     | 19660-1  | Motor, 230V, 60Hz, 1/30 RPM      |  |     |          |  |
| 16       | 2   | 13278    | Screw, Sltd Fillister Hd         |  |     |          |  |
| 17       | 1   | 14502    | Pinion, Program Wheel            |  |     |          |  |
| 18       | 1   | 14501    | Clutch, Drive Pinion             |  |     |          |  |
| 19       | 1   | 14276    | Meter Clutch Spring              |  |     |          |  |
| 20       | 1   | 14253    | Retainer, Clutch Spring          |  |     |          |  |
| 21       | 3   | 11384    | Screw, Phil, 6-32 x 1/4 Zinc     |  |     |          |  |
| 22       | 1   | 13881    | Bracket, Hinge Timer             |  |     |          |  |
| 23       | 3   | 14087    | Insulator                        |  |     |          |  |
| 24       | 1   | 15414-00 | Micro Switch                     |  |     |          |  |
| 25       | 1   | 15320    | Switch, Micro, Timer             |  |     |          |  |
| 26       | 2   | 11413    | Screw, Pan Hd Mach, 4-40 x 1-1/8 |  |     |          |  |
| 27       | 1   | 14198    | Label, Indicator                 |  |     |          |  |
| 28       | 1   | 15465    | Label, Caution                   |  |     |          |  |
| 29       | 1   | 14007    | Label, Time of Day               |  |     |          |  |
| 30       | 1   | 15148    | Label, Instruction               |  |     |          |  |
| 31       | 1   | 40617    | Harness, 3220                    |  |     |          |  |

# 3230 REMOTE START TIMER ASSEMBLY



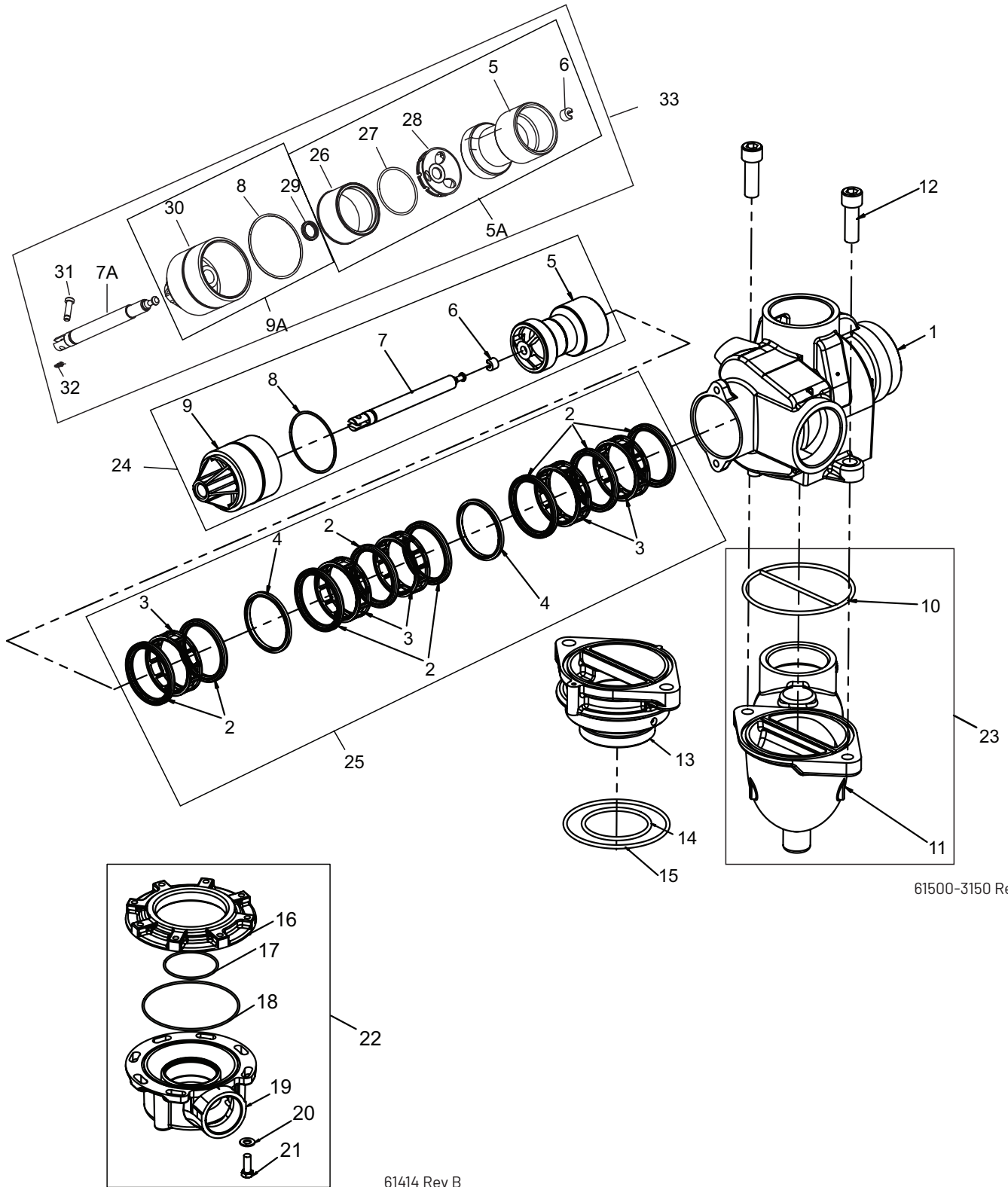
61502-3230R REV A



## 3230 REMOTE START TIMER ASSEMBLY *CONTINUED*

| Item No. | QTY | Part No. | Description                                       | Item No.                               | QTY | Part No. | Description  |
|----------|-----|----------|---|--|-----|----------|--|
| 1        | 1   | 13870    | Housing, Timer                                    | 22                                     | 1   | 13011    | Cycle Actuator Arm   |
| 2        | 1   | 14265    | Spring Clip                                       | 23                                     | 1   | 13881    | Bracket, Hinge Timer   |
| 3        | 3   | 14087    | Insulator   | 24                                     | 3   | 11384    | Screw, Phil, 6-32 x 1/4 Zinc                                     |
| 4        | 1   | 15314    | Micro Switch                                      | 25                                     | 1   | 16336    | Harness, 3230R   |
| 5        | 1   | 15320    | Switch, Micro, Timer                              | 26                                     | 2   | 40422    | Nut, Wire, Tan   |
| 6        | 2   | 11413    | Screw, Pan Hd Mach,<br>4-40 x 1-1/8               | 27                                     | 1   | 15354-01 | Wire, Ground, 4-inch   |
| 7        | 1   | 13886    | Knob, 3200  | 28                                     |     | 60320-02 | Switch Kit, 3200/9000 Timer<br>Auxiliary, Optional               |
| 8        | 4   | 13296    | Screw, Hex Wsh, 6-20 x 1/2                        | 29                                     | *   |          | 3230 Timer Assy  |
| 9        | 1   | 11999    | Label, Button                                     | 30                                     |     | 61420-06 | Program Wheel, Gear Assy,<br>Softener Immediate 2 Min Per<br>Pin |
| 10       | 1   | 13018    | Pinion, Idler                                     |  |     | 61420-42 | Program Wheel, Gear Assy,<br>Filter Immediate 2 Min<br>Per Pin   |
| 11       | 1   | 18563    | Idler Shaft Spring                                | *Call your distributor for Part Number |     |          |  |
| 12       | 1   | 13017    | Gear, Idler                                       |  |     |          |  |
| 13       | 1   | 15055    | Drive Gear  |  |     |          |  |
| 14       | 1   | 13887    | Plate, Motor Mounting                             |  |     |          |  |
| 15       | 1   | 18743-1  | Motor, 120V, 60 Hz, 1/30 RPM                      |  |     |          |  |
|          |     | 18752-1  | Motor, 100V, 50Hz, 1/30 RPM                       |  |     |          |  |
|          |     | 18824-1  | Motor, 23V, 50Hz, 1/30 RPM                        |  |     |          |  |
|          |     | 18826-1  | Motor, 24V, 50Hz, 1/30 RPM                        |  |     |          |  |
|          |     | 19659-1  | Motor, 24V, 60Hz, 1/30 RPM                        |  |     |          |  |
|          |     | 19660-1  | Motor, 230V, 60Hz, 1/30 RPM                       |  |     |          |  |
| 16       | 2   | 13278    | Screw, Sltd Fillister Hd                          |  |     |          |  |
| 17       | 1   | 15313    | Label, Caution                                    |  |     |          |  |
| 18       | 1   | 19210-05 | Program Wheel Assembly,<br>3200                   |  |     |          |  |
| 20       | 1   | 15055    | Main Drive Gear                                   |  |     |          |  |
| 21       | 17  | 41754    | Pin, Spring, 1/16 x 5/8 Stainless<br>Steel, Timer |  |     |          |  |

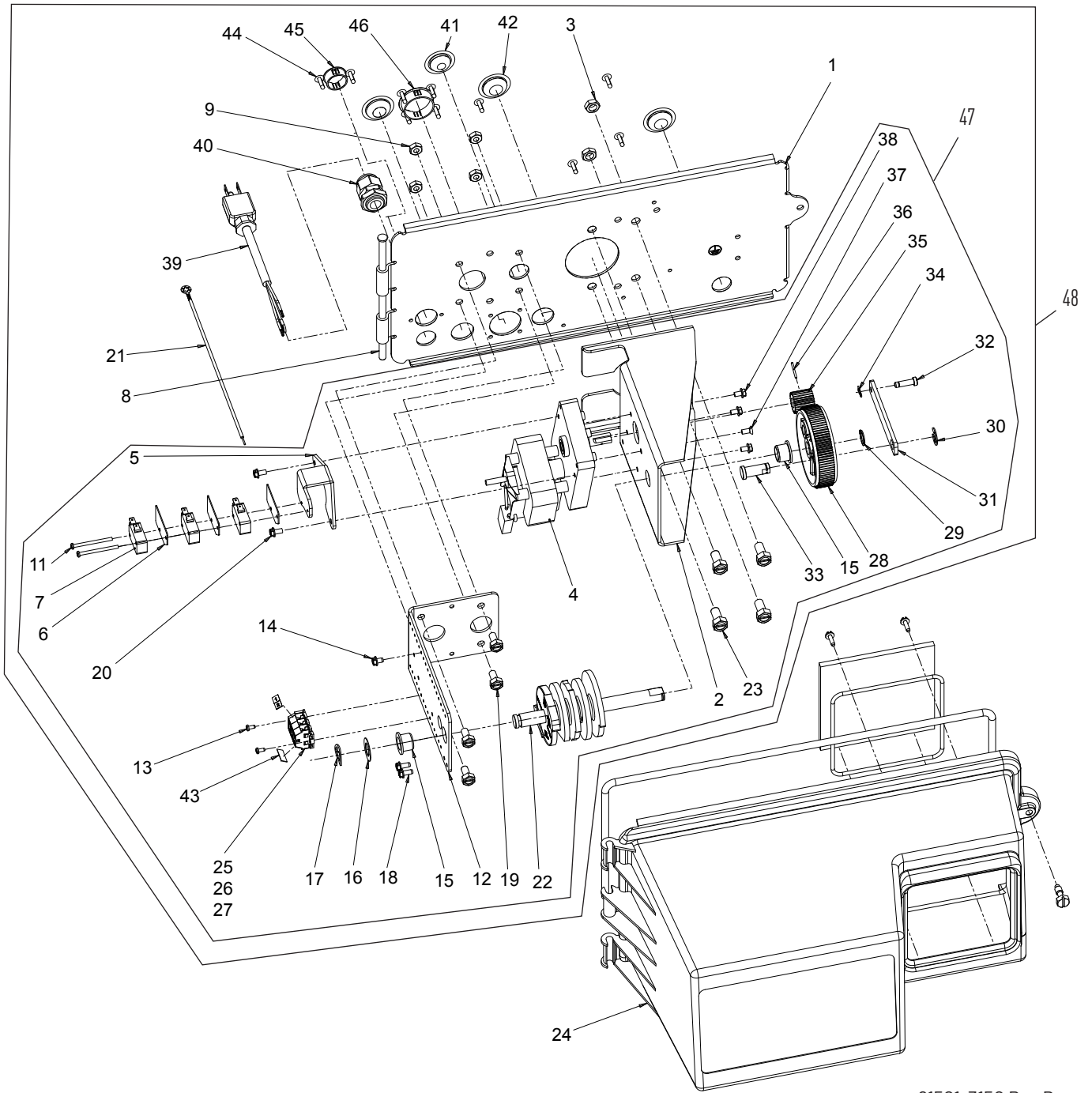
# CONTROL VALVE ASSEMBLY



## CONTROL VALVE ASSEMBLY *CONTINUED*

| Item No. | QTY | Part No.   | Description  | Item No. | QTY | Part No.   | Description   |
|----------|-----|------------|--|----------|-----|------------|---|
| 1        | 1   | 15114      | Valve Body, 3150   | 16       | 1   | 19608-20   | Disperser, Commercial, 2-inch, 3150 (Not used with a rotating or fixed sidemount) |
|          |     | 15114NP    | Valve Body, 3150, Nickel Plated                            | 16       | 1   | 40316      | Adapter, Sidemount  |
|          |     | 15114-20   | Valve Body, 3150, BSP/Metric                               | 17       | 1   | 16804-01   | O-ring, -150  |
|          |     | 15114-20NP | Valve Body, 3150, BSP/Metric, Nickel Plated                | 18       | 1   | 40368      | O-ring, -160, Sidemount, Flange   |
| 2        | 8   | 11720      | Seal, Piston, 2900/3150                                    | 19       | 1   | 40365      | Base, 3130/3150, Rotating   |
|          |     | 11720-02   | Seal, 1-1/2 inch, Silicone                                 | 20       | 7   | 40375      | Washer, Flat, 3/8, Type A   |
| 3        | 5   | 10369      | Spacer, 2-inch, 2900/3150                                  | 21       | 7   | 19768      | Screw, Hex Hd, 3/8 - 16 x 1, Cap 18-8   |
|          |     | 16141      | Spacer, Port Ring, HW, 180°                                | 22       | 1   | 61414      | Adapter Assy, Sidemount, 3150, Rotating   |
| 4        | 2   | 10368      | Spacer, Narrow, 3150/3900                                  |          |     | 61414NP    | Adapter Assy, SDMNT, 3150, Nickel Plated, Rotating                                |
|          |     | 10368-01   | Spacer, Quad Ring, Brass, HW, 180°                         | 23       | 1   | 61418      | Adapter Assy, Sidemount, 3150, Fixed  |
| 5        | 1   | 16130      | Piston, High Backwash                                      |          |     | 61418-22   | Adapter Assy, SDMNT, 3150, BSP/Metric   |
| 5A       | 1   | 19611-01   | Piston Assy, 3150, NHWBP, O-ring                           | 24       | 1   | 60106-00   | Piston Assy, 3900/3150 STD  |
| 6        | 1   | 14818      | Ring, Piston Rod, Snap                                     |          |     | 60106-01   | Piston Assy, 3900/3150, HWBP, Hot Water 180 degrees                               |
| 7        | 1   | 15125      | Rod, Piston, 3150  |          |     | 60106-10   | Piston Assy 3900/3150, HWBP, Upflow   |
| 7A       | 1   | 19708      | Rod, Piston, 3150 NHWBP                                    | 25       |     | 60131      | Seal & Spacer Kit, 3900/3150, Upper   |
| 8        | 1   | 14922      | O-ring, -035, Piston                                       |          |     | 60131-01   | Seal & Spacer Kit, Hot Water, 180 Degrees, 3150                                   |
| 9        | 1   | 16398-01   | End Plug Assy, 3150, White, HWBP                           |          |     | 60131-10   | Seal & Spacer Kit, Silicone, 3150/3900 Upper                                      |
| 9A       |     | 16398-11   | End Plug Assy, 3150, Black, NHWBP                          | 26       | 1   | BR42008    | Piston, 3150, NHWBP   |
| 10       | 1   | 15112      | Seal, 3150 Adapter Base                                    | 27       | 1   | BR40952    | O-ring, -030  |
| 11       | 1   | 17407-02   | Adapter, 3150, Sidemount, Aux Tap                          | 28       | 1   | BR42009    | Retainer, 3150 NWHBP O-ring   |
|          |     | 17407-02NP | Adapter, 3150, Sidemount, Aux, Nickel Plated               | 29       | 1   | BR11242    | Quad, Ring, -112, 560CD   |
|          |     | 17407-22   | Adapter, 3150, Sidemount, Aux Tap, BSP, Metric             | 30       | 1   | BR15118-11 | Plug, End, 3150, Black, Machined  |
|          |     | 17407-22NP | Adapter, 3150, Sidemount, Aux Tap, BSP/MTRC, Nickel Plated | 31       | 1   | BR11709    | Pin, Connecting Rod   |
| 12       | 2   | 40118      | Screw, Sckt Hd, 1/2 - 13 Unc                               | 32       | 1   | BR11898    | 0.35 M.B. Spring Wire   |
|          |     | 17122      | Screw, Socket HD, M12 x 35, 18-8, SS, Metric               | 33       | 1   | 60113-01   | Piston Assy, 3150, NHWBP, D/Flow Conversion/ Replacement                          |
| 13       | 1   | 15117-01   | Adapter, 3150, Machined (Not used with a fixed sidemount)  |          |     |            |   |
|          |     | 15117-01NP | Adapter, 3150, Machined, Nickel Plated                     |          |     |            |   |
|          |     | 15117-21   | Adapter, 3150, Metric, Machined                            |          |     |            |   |
| 14       | 1   | 15247      | O-ring, -229 (Not used with a rotating or fixed sidemount) |          |     |            |   |
| 15       | 1   | 13575      | O-ring, -240 (Not used with a fixed sidemount)             |          |     |            |   |
|          |     | 15210      | O-ring, -343, Park Tank                                    |          |     |            |   |

# CONTROL DRIVE ASSEMBLY

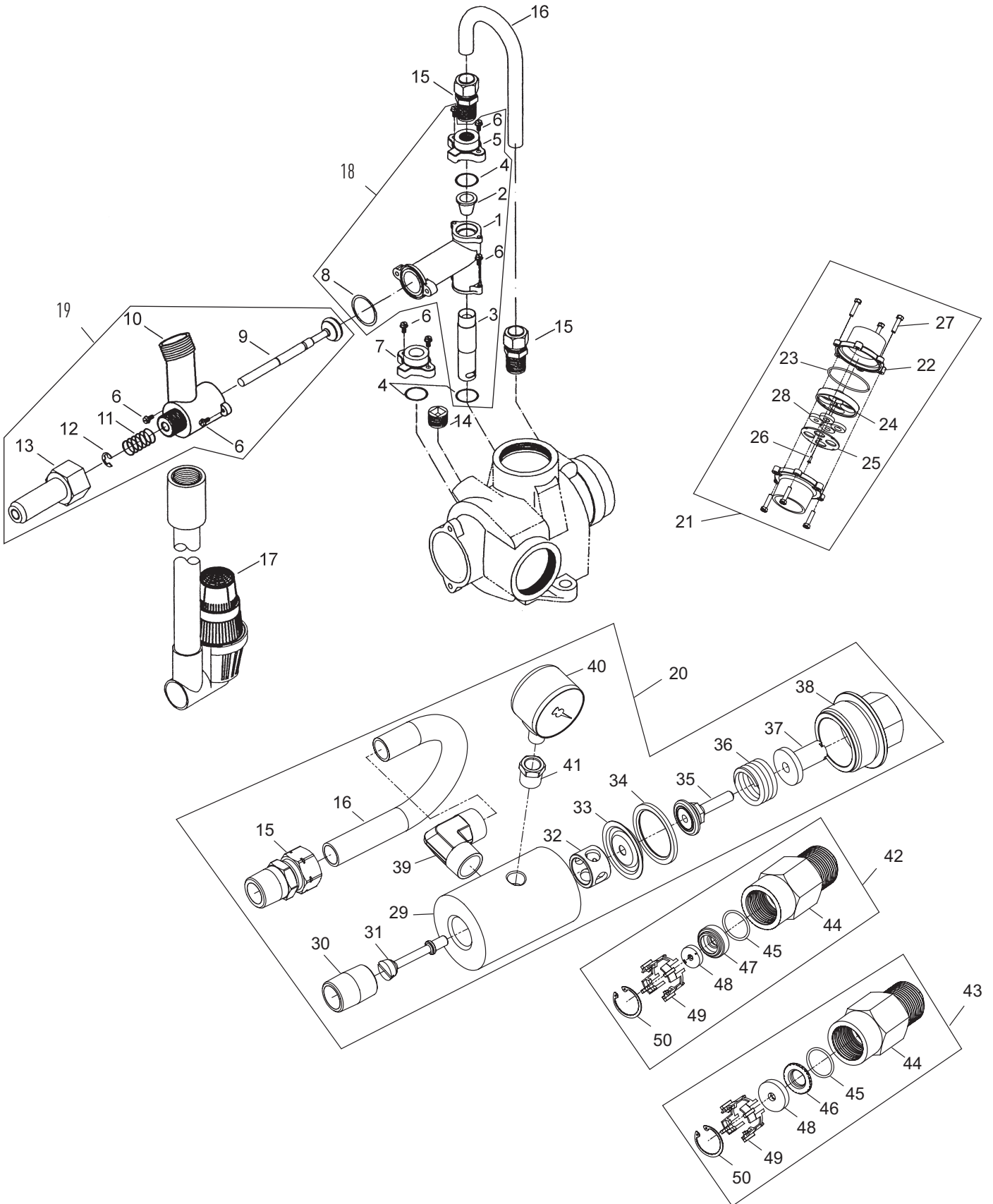


61501-3150 Rev B

## CONTROL DRIVE ASSEMBLY *CONTINUED*

| Item No. | QTY | Part No. | Description  | Item No.                               | QTY | Part No. | Description  |
|----------|-----|----------|--|--|-----|----------|--|
| 1        | 1   | 19304-04 | Backplate, 3150/3900, Upper, NEMA 3R                         | 31                                     | 1   | 16047    | Link, Drive  |
| 2        | 1   | 15120-01 | Bracket, Motor Mtg, 3150/3900 Environmental                  | 32                                     | 1   | 11709    | Pin, Drive Link  |
| 3        | 2   | 16346    | Nut, Hex, Jam, 5/16 - 18                                     | 33                                     | 1   | 16048    | Bearing, Drive Link  |
| 4        | 1   | 40392    | Motor, Drive, 115V, 50/60 Hz, Sp                             | 34                                     | 1   | 11898    | Clip, 3150/3900  |
|          |     | 40390    | Motor, Drive, 220V, 50 Hz, Sp, Fam 3                         | 35                                     | 1   | 16045    | Pinion, Drive  |
|          |     | 42581    | Motor, Drive, 24VAC/DC, 50-60 Hz, Fam 3                      | 36                                     | 1   | 11381    | Pin, Roll, 2900/3900   |
| 5        | 1   | 17797    | Bracket, Switch Mounting, 3150/3900                          | 37                                     | 1   | 11080    | Screw, Flt Hd Mach, 8-32 x 3/8   |
| 6        | 4   | 10302    | Insulator, Limit Switch                                      | 38                                     | 3   | 10872    | Screw, Hex Wsh, 8-32 x 17/64   |
| 7        | 3   | 10218    | Switch, Micro  | 39                                     | 1   | 40084-12 | Power Cord, 12-foot US, Round, 120V  |
| 8        | 1   | 17845-03 | Pin, Hinge, 3150/3900, Env                                   | 40                                     | 1   | 17967    | Fitting Assy, Liquid Tight, Blk  |
| 9        | 4   | 11235    | Nut, Hex, 1/4 -20, Mach Screw, Zinc                          | 41                                     | 1   | 19691    | Plug, .750 Dia, Recessed, Black  |
| 10       | 2   | 13365    | Washer, Lock, #4, External                                   | 42                                     | 3   | 19591    | Plug, .8750 Hole, Recessed, Black  |
| 11       | 2   | 40080    | Screw, Rd Hd, 4-40 x 1-1/2 inch                              | 43                                     | 2   | 15250    | Label, Terminal Strip  |
| 12       | 1   | 16053    | Bracket, Brine Side  | 44                                     | 10  | 19800    | Plug, .140 Dia, White  |
| 13       | 2   | 40133    | Screw, Pan Hd, 4-40 x 1/4                                    | 45                                     | 1   | 15806    | Plug, Hole, Heyco #2693  |
| 14       | 1   | 15226-6  | Terminal Block   | 46                                     | 1   | 17421    | Plug, 1.20 Hole  |
| 15       | 2   | 16052    | Bushing, 3150/3900   | 47                                     |     | 60057-01 | Drive Assy, 3150, 120V, SYS 5 & 7, Signal After Brine Tank Fill              |
| 16       | 1   | 16059    | Washer, SS, .88, 3150/3900                                   |  |     | 60057-03 | Drive Assy, 3150, 24V, 3900 Upper, SYS #5 or SYS #7                          |
| 17       | 1   | 16051    | Ring, Retaining, Bowed                                       |  |     | 60057-11 | Drive Assy, 3150, 120V, 3900 Upper, SYS #4 or SYS #6                         |
| 18       | 2   | 10300    | Screw, Slot Hex Wsh, 18-8 x 3/8                              |  |     | 60057-21 | Drive Assy, 3150, 120V, Upflow, 3900 Upper, SYS 5 or SYS 7, Brine Draw First |
| 19       | 4   | 10231    | Screw, Slot Hex, 1/4 - 20 x 1/2                              | 48                                     |     | *        | 3150 Powerhead Assembly  |
| 20       | 2   | 14202-01 | Screw, Hex Wsh Hd, 8 x 5/16                                  | <b>Not Shown</b>                       |     |          |  |
| 21       | 1   | 10475-01 | Wire, Ground   | 1                                      |     | 17470    | Cable Guide Assy, 2850/3150  |
| 22       | 1   | 16494-03 | Cam Assy, 3150/3900 Signal After Brine Fill                  | 1                                      |     | 19856    | Ring, Retaining (Used on Cover)  |
|          |     | 16494-05 | Cam Assy, 3150/3900 Upper Signal After Rapid Rinse           | 1                                      |     |          | Timer (See Timer Section)  |
|          |     | 16494-06 | Cam Assy, 3150/3900, Upper, Upflow, Signal After Rapid Rinse | 1                                      |     | 40396    | Harness, Drive, Environmental  |
| 23       | 4   | 11224    | Screw, Hex Hd, 5/16 - 18 x 5/8                               | 1                                      |     | 16427-04 | Wire, Lead, 12-inch, White   |
| 24       | 1   | 60240-02 | Cover Assy, 3150/3900 Env, Black, NEMA 3R                    | 1                                      |     | 40396    | Harness, Drive, Environmental  |
| 25       | 2   | 41084    | Terminal Block, Segment, Gray                                | 1                                      |     | 14924    | Strain Relief Heyco #1247  |
| 26       | 1   | 41085    | Endplate, Terminal Black, Gray                               | 1                                      |     | 15513    | Meter Cable, 17.5 inch long, 2 inch Brass Meter                              |
| 27       | 1   | 40174    | Terminal Block, Green/Yellow                                 | 1                                      |     | 17744    | Meter Cable, 20.75 inch long, 2 inch Stainless Steel Meter                   |
| 28       | 1   | 16046    | Gear, Drive  | 1                                      |     | 15216    | Meter Cable, 15.25 inch long, 1-1/2 inch Brass Meter                         |
| 29       | 1   | 16050    | Ring, Retaining  | *Call your distributor for Part Number |     |          |  |
| 30       | 1   | 11774    | Ring, Retaining  |  |     |          |  |

# 1800 SERIES BRINE SYSTEM AND DRAIN LINE FLOW CONTROL ASSEMBLY



60036 Rev C



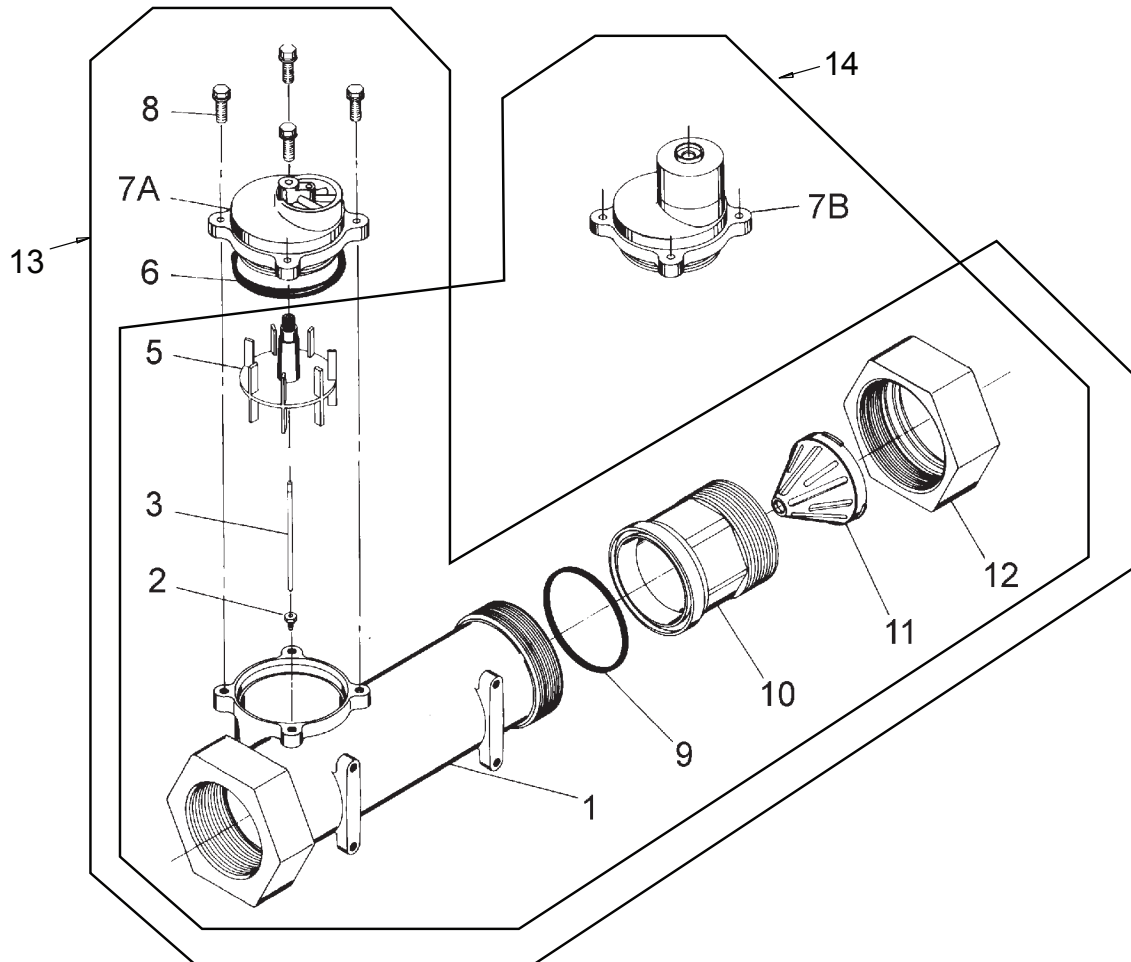
# 1800 SERIES BRINE SYSTEM AND DRAIN LINE FLOW CONTROL ASSEMBLY *CONTINUED*

| Item No. | QTY | Part No. | Description                                   | Item No. | QTY | Part No.  | Description   |
|----------|-----|----------|---|----------|-----|-----------|---|
| 1        | 1   | 16340    | Body, Injector, 1800 D/F                      |          |     | 60277-05  | Injectory Assy, 1800 #5, Downflow   |
|          |     | 16340-20 | Body, Injector, 1800, Downflow, Metric        |          |     | 60272-05  | Injector Assy, 1800, #5, Upflow   |
|          |     | 16340-01 | Body, Injector, 1800 Upflow                   |          |     | 60277-06  | Injector Assy, 1800, #6, Downflow   |
|          |     | 16340-21 | Body, Injector, 1800, Upflow, Metric          |          |     | 60277-07  | Injector Assy, 1800, #7, Downflow   |
| 2        | 1   | 15128-xx | Injector Nozzle                               |          |     | 60272-07  | Injector Assy, 1800, #7, Upflow   |
|          |     | 15128-04 | #4 Green                                      |          |     | 60277-08  | Injector Assy, 1800, #8, Downflow   |
|          |     | 15128-05 | #5 Red  |          |     | 60277-09  | Injectory Assy, 1800 #9, Downflow   |
|          |     | 15128-06 | #6 White                                      |          |     | 60277-10  | Injectory Assy, 1800 #10, Downflow  |
|          |     | 15128-07 | #7 Blue                                       |          |     |           |   |
|          |     | 15128-08 | #8 Yellow                                     |          |     |           |   |
|          |     | 15128-09 | #9 Violet                                     |          |     |           |   |
|          |     | 15128-10 | #10 Black                                     | 19       |     | 60036-02  | Brine Valve, 1800, Design 3   |
| 3        | 1   | 15127-xx | Injector Throat                               |          |     | 60276-01  | Brine Valve, 1800, Retrofit Kit, Downflow 1800 Injector and Brine Valve, Update to Design 3 |
|          |     | 15127-04 | #4 Green                                      | 20       |     | 60734     | Regulator, 3150/3900, Pressure, Upflow  |
|          |     | 15127-05 | #5 Red  | 21       |     | 60711-000 | DLFC, 2-inch NPT, Less BTTNS, w/4 HLS   |
|          |     | 15127-06 | #6 White                                      |          |     | 60711-00  | DLFC, 2-inch NPT, Less BTTNS, W/2 HLS   |
|          |     | 15127-07 | #7 Blue                                       |          |     | 60711-01  | DLFC, 2-inch NPT, Less BTTNS, W/1 HLS   |
|          |     | 15127-08 | #8 Yellow                                     |          |     | 60711-20  | DLFC, 2-inch NPT, 20 gpm  |
|          |     | 15127-09 | #9 Violet                                     |          |     | 60711-25  | DLFC, 2-inch NPT, 25 gpm  |
|          |     | 15127-10 | #10 Black                                     |          |     | 60711-30  | DLFC, 2-inch NPT, 30 gpm  |
| 4        | 3   | 15246    | O-ring, -116                                  |          |     | 60711-35  | DLFC, 2-inch NPT, 35 gpm  |
| 5        | 1   | 16341-01 | Cap, Injector, 1800                           |          |     | 60711-40  | DLFC, 2-inch NPT, 40 gpm  |
| 6        | 8   | 12473    | Screw, Hex Wsh, 10-24 x 5/8                   |          |     | 60711-45  | DLFC, 2-inch NPT, 45 gpm  |
| 7        | 1   | 16341-02 | Plug, Injector, 1800                          |          |     | 60711-50  | DLFC, 2-inch NPT, 50 gpm  |
| 8        | 1   | 19054    | O-ring, -021, 560CD                           |          |     | 60711-55  | DLFC, 2-inch NPT, 55 gpm  |
| 9        | 1   | 16497-01 | Stem Assy, 1800, Brine Valve                  |          |     | 60711-60  | DLFC, 2-inch NPT, 60 gpm  |
| 10       | 1   | 18713    | Brine Valve Body, 1800                        |          |     | 60711-65  | DLFC, 2-inch NPT, 65 gpm  |
| 11       | 1   | 11772    | Spring, 3150 Brine Valve                      |          |     | 60711-70  | DLFC, 2-inch NPT, 70 gpm  |
| 12       | 1   | 11774    | Ring, Retaining                               |          |     | 60711-75  | DLFC, 2-inch NPT, 75 gpm  |
| 13       | 1   | 16498-01 | Stem Guide Assy, Brine                        |          |     | 60711-80  | DLFC, 2-inch NPT, 80 gpm  |
| 14       | 1   | 16387    | Plug, Pipe, 1/2-inch NPT                      |          |     | 60711-85  | DLFC, 2-inch NPT, 85 gpm  |
| 15       | 2   | 18702    | Fitting, Tube, 1/2 NPT 5/8                    |          |     | 60711-90  | DLFC, 2-inch NPT, 90 gpm  |
| 16       | 1   | 18703    | Tube, Brine, 5/8 OD Annealed                  |          |     | 60711-95  | DLFC, 2-inch NPT, 95 gpm  |
|          |     | 18703-01 | Tube, Brine, 5/8 OD, Short, Upflow            |          |     | 60711-100 | DLFC, 2-inch NPT, 100 gpm   |
| 17       | 1   | 60009-00 | Air Check, #900, Commercial Less Fittings     |          |     | 60812-30  | DLFC, 2-inch BSP/Metric, 30 gpm   |
|          |     | 60009-01 | Air Check, #900, Commercial, HW Less Fittings |          |     | 60812-35  | DLFC, 2-inch BSP/Metric, 35 gpm   |
| 18       |     | 60277-04 | Injector Assy, 1800, #4, Downflow             |          |     |           |   |
|          |     | 60272-04 | Injectory Assy, 1800, #4, Upflow              |          |     |           |   |

# 1800 SERIES BRINE SYSTEM AND DRAIN LINE FLOW CONTROL ASSEMBLY *CONTINUED*

| Item No. | QTY    | Part No.             | Description  | Item No.                                      | QTY | Part No.       | Description                                |
|----------|--------|----------------------|--|---|-----|----------------|--|
|          |        | ..... 60812-45.....  | DLFC, 2-inch BSP/Metric, 45 gpm                                |   |     |                | NPT, 2.0 gpm                               |
|          |        | ..... 60812-50.....  | DLFC, 2-inch BSP/Metric, 50 gpm                                | ..... 60710-2.4.....                          |     |                | BLFC, 1-inch F x 1-inch M, NPT, 2.4 gpm    |
|          |        | ..... 60812-55.....  | DLFC, 2-inch BSP/Metric, 55 gpm                                | ..... 60710-3.0.....                          |     |                | BLFC, 1-inch F x 1-inch M, NPT, 3.0 gpm    |
|          |        | ..... 60812-70.....  | DLFC, 2-inch BSP/Metric, 70 gpm                                | ..... 60710-3.5.....                          |     |                | BLFC, 1-inch F x 1-inch M, NPT, 3.5 gpm    |
|          |        | ..... 60812-75.....  | DLFC, 2-inch BSP/Metric, 75 gpm                                | ..... 60710-4.0.....                          |     |                | BLFC, 1-inch F x 1-inch M, NPT, 4.0 gpm    |
|          |        | ..... 60812-80.....  | DLFC, 2-inch BSP/Metric, 80 gpm                                | ..... 60710-5.0.....                          |     |                | BLFC, 1-inch F x 1-inch M, NPT, 5.0 gpm    |
|          |        | ..... 60812-90.....  | DLFC, 2-inch BSP/Metric, 90 gpm                                | ..... 60710-7.0.....                          |     |                | BLFC, 1-inch F x 1-inch M, NPT, 7.0 gpm    |
|          |        | ..... 60812-95.....  | DLFC, 2-inch BSP/Metric, 95 gpm                                | 43.....                                       |     | 60710-9.0..... | BLFC, 1-inch F x 1-inch M, NPT, 9.0 gpm    |
|          |        | ..... 60812-100..... | DLFC, 2-inch BSP/Metric, 100 gpm                               | ..... 60710-10.....                           |     |                | BLFC, 1-inch F x 1-inch M, NPT, 10 gpm     |
| 22.....  | 2..... | 27913-21.....        | Housing, Flow Control, 2-inch BSP                              | ..... 60710-12.....                           |     |                | BLFC, 1-inch F x 1-inch M, NPT, 12 gpm     |
| 23.....  |        | 16804.....           | O-ring, -150   | ..... 60710-15.....                           |     |                | BLFC, 1-inch F x 1-inch M, NPT, 15 gpm     |
| 24.....  | 1..... | 16649.....           | Holder, DLFC Button  | ..... 60710-20.....                           |     |                | BLFC, 1-inch F x 1-inch M, NPT, 20 gpm     |
| 25.....  | 1..... | 16650.....           | Cover Plate DLFC   | ..... 60710-25.....                           |     |                | BLFC, 1-inch F x 1-inch M, NPT, 25 gpm     |
| 26.....  | 1..... | 13898.....           | Screw, Flat HD, Phil, Steel                                    | 44.....                                       |     | 16530.....     | Housing, BLFC, 1-inch M x 1-inch F         |
| 27.....  | 6..... | 13386.....           | Screw, Hex HD MACH, 1/4-20 x 1 OR Slot Hex Cap Screw 18-8 S.S. | 45.....                                       |     | 19292.....     | O-ring, -020                               |
|          | 6..... | 17976.....           | Screw, Hex HD, M6 x 25 mm                                      | 46.....                                       |     | 19279.....     | Retainer, Flow Control, Flow 9.0 - 25 gpm  |
| 28.....  |        | 16529.....           | Washer, Flow, 10.0 gpm   | 47.....                                       |     | 19053.....     | Retainer, Flow Control, Flow 2.0 - 7.0 gpm |
|          |        | ..... 16736.....     | Washer, Flow, 15.0 gpm   | 48.....                                       |     | 12085.....     | Washer, Flow, 1.2 gpm                      |
|          |        | ..... 16528.....     | Washer, Flow, 20.0 gpm   | ..... 12087.....                              |     |                | Washer, Flow, 2.0 gpm                      |
|          |        | ..... 16737.....     | Washer, Flow, 25.0 gpm   | ..... 12088.....                              |     |                | Washer, Flow, 2.4 gpm                      |
| 29.....  | 1..... | 19089.....           | Body Regulator 3150  | ..... 12089.....                              |     |                | Washer, Flow, 3.0 gpm                      |
| 30.....  | 1..... | 10242.....           | Fitting, Nipple, 1/2-inch, Close                               | ..... 12090.....                              |     |                | Washer, Flow, 3.5 gpm                      |
| 31.....  | 1..... | 19091.....           | Pin, Regulator 3150  | ..... 12091.....                              |     |                | Washer, Flow, 4.0 gpm                      |
| 32.....  | 1..... | 19093.....           | Stand-Off Regulator 3150                                       | ..... 12092.....                              |     |                | Washer, Flow, 5.0 gpm                      |
| 33.....  | 1..... | 19095.....           | Diaphragm, Regulator 3150                                      | ..... 12408.....                              |     |                | Washer, Flow, 7.0 gpm                      |
| 34.....  | 1..... | 19094.....           | Washer, Regulator 3150   | ..... 17944.....                              |     |                | Washer, Flow, 9.0 gpm                      |
| 35.....  | 1..... | 19092.....           | Retainer, Regulator 3150                                       | ..... 16529.....                              |     |                | Washer, Flow, 10.0 gpm                     |
| 36.....  | 1..... | 19101.....           | Spring, Regulator 3150   | ..... 16735.....                              |     |                | Washer, Flow, 12.0 gpm                     |
| 37.....  | 1..... | 19399.....           | Washer, Calibration 3150                                       | ..... 16736.....                              |     |                | Washer, Flow, 15.0 gpm                     |
| 38.....  | 1..... | 19090.....           | Cap, Regulator 3150  | ..... 16528.....                              |     |                | Washer, Flow, 20.0 gpm                     |
| 39.....  | 1..... | 19278.....           | Fitting, Tube, 90 Deg  | ..... 16737.....                              |     |                | Washer, Flow, 25.0 gpm                     |
| 40.....  | 1..... | 19693.....           | Pressure Gauge   | 49.....                                       |     | 16738.....     | Retainer, Flow Control                     |
| 41.....  | 1..... | 41232.....           | Bushing Reducer 1/4 x 1/8                                      | 50.....                                       |     | 16805.....     | Ring, Retaining                            |
| 42.....  |        | 60710-1.2.....       | BLFC, 1-inch F x 1-inch M, NPT, 1.2 gpm                        | <b>Not Shown - Option Without Brine Valve</b> |     |                |  |
|          |        | ..... 60710-2.0..... | BLFC, 1-inch F x 1-inch M,                                     | 1.....  |     | 16605.....     | Retainer Plate                             |
|          |        |                      |  | 1.....  |     | 19860.....     | Fitting, Brine Valve, 1800                 |

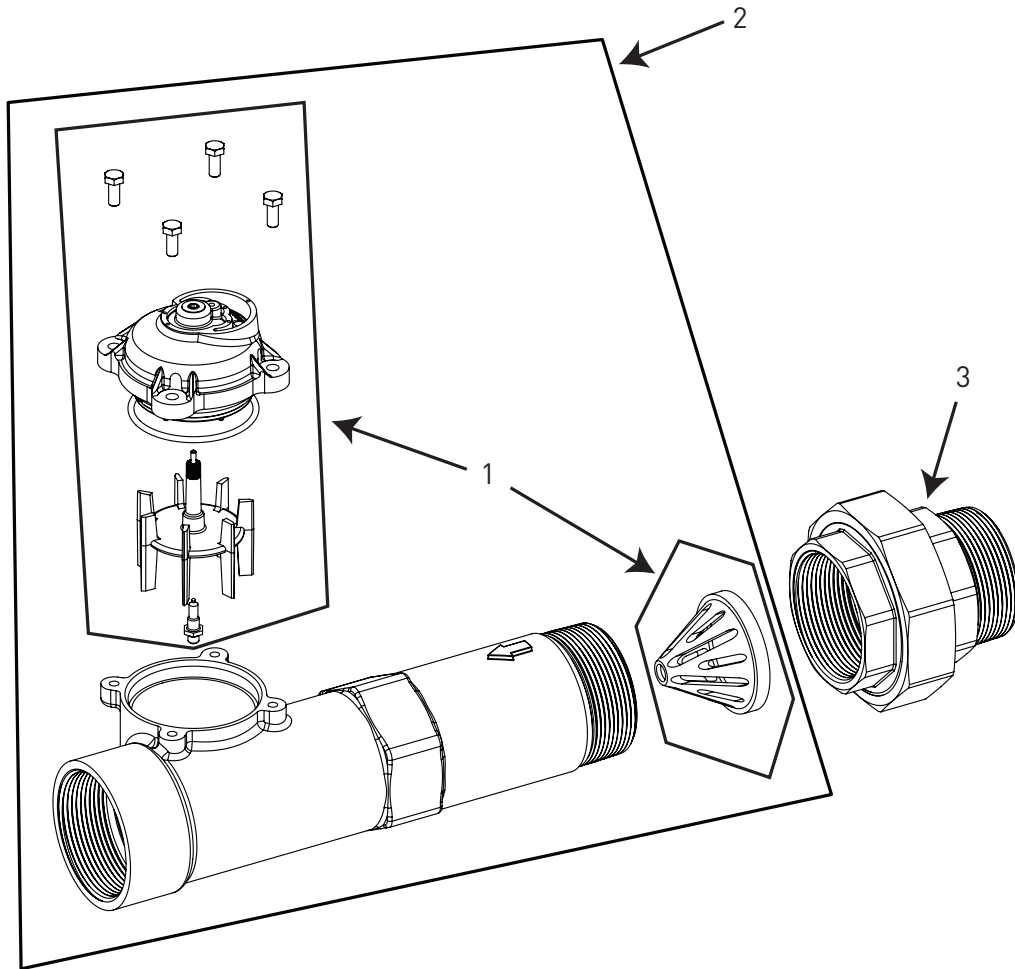
## 2-INCH BRASS METER ASSEMBLY



| Item No. | QTY | Part No. | Description  |
|----------|-----|----------|--|
| 1        | 1   | 14456    | Body, Meter, 2-inch                                      |
|          |     | 14456-20 | Body, Meter, 2-inch, BSP, Metric                         |
| 2        | 1   | 15532    | Seat, Impeller Shaft, Hex                                |
| 3        | 1   | 15432    | Shaft  |
| 5        | 1   | 15374    | Impeller Assy, 2-inch Meter                              |
| 6        | 1   | 13847    | O-ring, -137, Std/560CD, Meter                           |
| 7A       | 1   | 14038    | Meter Cap Assembly, Std, Plastic                         |
| 7B       | 1   | 15150    | Meter Cap Assembly, 3/4-inch to 2-inch, Ext Plastic, Pdl |
| 8        | 4   | 12112    | Screw, Hex Hd Mach, 10-24 x 1/2 18-8 Stainless Steel     |
|          |     | 15886    | Screw, Hex Hd, M5 x 12 SS, Metric                        |
| 9        | 1   | 14679    | O-ring, -227, Meter                                      |
| 10       | 1   | 14568    | Fitting, Nipple, 2-inch                                  |
|          |     | 14568-10 | Fitting, Nipple, 2-inch BSP, Brass                       |

| Item No.         | QTY | Part No. | Description   |
|------------------|-----|----------|---|
| 11               | 1   | 14680    | Flow Straightener                                       |
| 12               | 1   | 14569    | Nut, 2900 Meter   |
| 13               |     |          | Meter Assy, 2-inch Inline, NPT, STD, Brass, Paddlewheel |
|                  |     |          | Meter Assy, 2-inch Inline, BSP, STD, Brass, Paddlewheel |
| 14               |     |          | Meter Assy, 2-inch Inline, NPT, EXT, Brass Paddlewheel  |
|                  |     |          | Meter Assy, 2-inch Inline, BSP, EXT, Brass, Paddlewheel |
| <b>Not Shown</b> |     |          |   |
|                  |     | 61439    | Meter Sleeve w/O-rings, 1-1/2 inch                      |

## 2-INCH STAINLESS STEEL METER ASSEMBLY



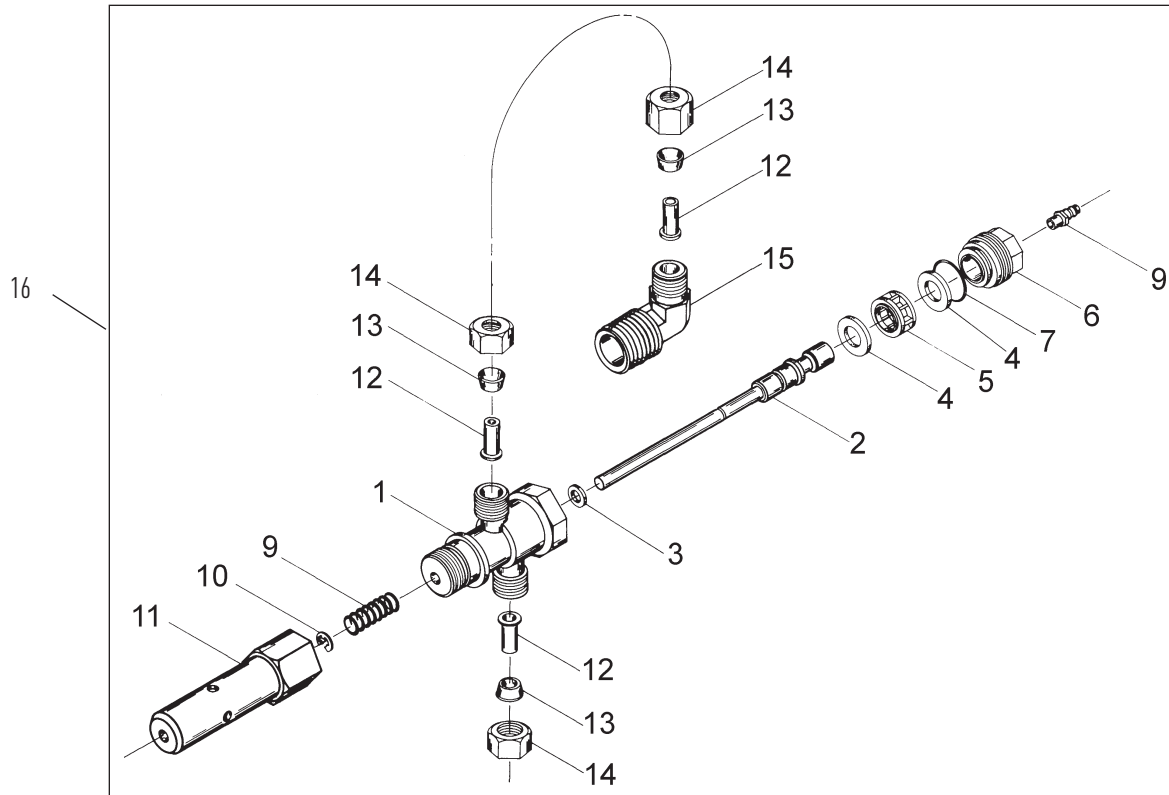
| Item No. | QTY | Part No. | Description  |
|----------|-----|----------|--|
| 1        | 1   | 62048-01 | Service Kit, 2 inch Meter, Standard Range                        |
| 1        | 1   | 62048-02 | Service Kit, 2 inch Meter, Extended Range                        |
| 2        | 1   | 61934-10 | Meter Assy, 2 inch, Inline, Stainless Steel, NPT Standard Range  |
| 1        | 1   | 61934-11 | Meter Assy, 2 inch, Inline, Stainless Steel, NPT Extended Range  |
| 1        | 1   | 61934-20 | Meter Assy, 2 inch, Inline, Stainless Steel, BSP Standard Range  |
| 1        | 1   | 61934-21 | Meter Assy, 2 inch, Inline, Stainless Steel, BSP Extended Range  |
| 3        | 1   | 44026    | Union, 2 inch, NPT (Optional on models with electronic controls) |
| 1        | 1   | 44027    | Union, 2 inch, BSP (Optional on models with electronic controls) |

**⚠ IMPORTANT:** For valves equipped with electromechanical timers and stainless steel meters, refer to the Meter Dome and Union Orientation section.

### Not Shown (optional)

|   |   |       |   |
|---|---|-------|---|
| 1 | 1 | 62073 | Meter Sleeve, 2 inch to 1-1/2 inch (optional) |
|---|---|-------|---|

# SERVICE VALVE OPERATOR ASSEMBLY



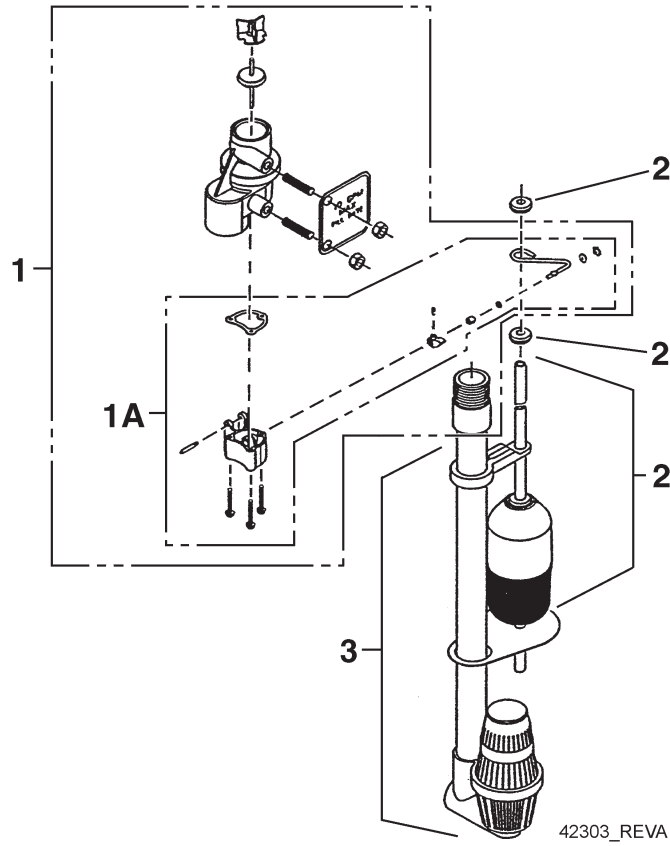
BR60150-3150REVA

| Item No. | QTY | Part No.   | Description                                  |
|----------|-----|------------|--|
| 1        | 1   | 15074      | Body, SVO                                    |
| 2        | 1   | 16065      | Piston & Stem, SVO                           |
| 3        | 1   | 10141      | O-ring, -010                                 |
| 4        | 2   | 14835      | Seal, 3150                                   |
| 5        | 1   | 14834      | Spacer, Softwater Fill                       |
| 6        | 1   | 16509      | Plug, End, SVO                               |
| 7        | 1   | 12977      | O-ring, -015                                 |
| 8        | 1   | 15965      | Fitting, Bias                                |
| 9        | 1   | 10249      | Spring, Brine Valve                          |
| 10       | 1   | 10250      | Ring, Retaining                              |
| 11       | 1   | 16498-02   | Stem Guide Assy, SVO                         |
| 12       | 3   | 10332      | Fitting, Insert, 3/8                         |
| 13       | 3   | 10330      | Fitting, Sleeve, 3/8 Celcon                  |
| 14       | 3   | 10329      | Fitting, Tube, 3/8 Nut, Brass                |
| 15       | 1   | 16503      | Fitting, Elbow, 90 Deg.                      |
| 16       | 1   | 60150-3150 | SVO Assy, 3150/3900<br>(Includes Items 1-15) |

## Not Shown

.....1..... 16511..... Tube, 3150, PVC, SVO

# 2350 SAFETY BRINE VALVE



| Item No. | QTY    | Part No.       | Description  |
|----------|--------|----------------|--|
| 1.....   | 1..... | 60038 .....    | Safety Brine Valve, 2350                             |
| 1A.....  | 1..... | 61024 .....    | Actuator Assy, 2350 Brine                            |
| 2 .....  | 1..... | 60028-30 ..... | Float Assy, 2350, 30 inch Wht                        |
| .....    | 1..... | 60026-30SAN .  | Float Assy, 2350, 30 inch Hot Water                  |
| 3 .....  | 1..... | 60009-00.....  | Air Check, #900, Commercial Less Fittings            |
| .....    | 1..... | 60009-01.....  | Air Check, #900, Commercial, Hot Water Less Fittings |

**Not Shown**

|       |        |             |                                  |
|-------|--------|-------------|----------------------------------|
| ..... | 1..... | 18603 ..... | Fitting Assy, 900 Air Check 2350 |
| ..... | 1..... | 18602 ..... | Fitting Assy, 900 Air Check      |



## **GENERAL SERVICE HINTS FOR METER CONTROL**

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**Problem:** Softener delivers hard water

**Reason:** Reserve capacity has been exceeded.

**Correction:** Check salt dosage requirements and reset program wheel to provide additional reserve.

**Reason:** Program wheel is not rotating with meter output.

**Correction:** Pull cable out of meter cover and rotate manually. Program wheel must move without binding and clutch must give positive clicks when program wheel strikes regeneration stop. If it does not, replace timer.

**Reason:** Meter is not measuring flow.

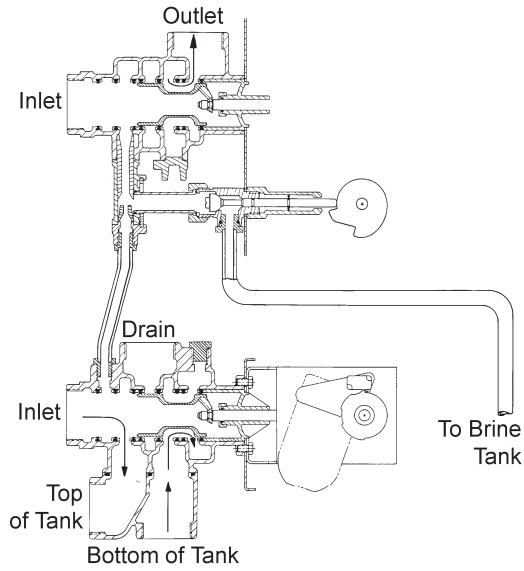
**Correction:** Check meter with meter checker.

## TROUBLESHOOTING

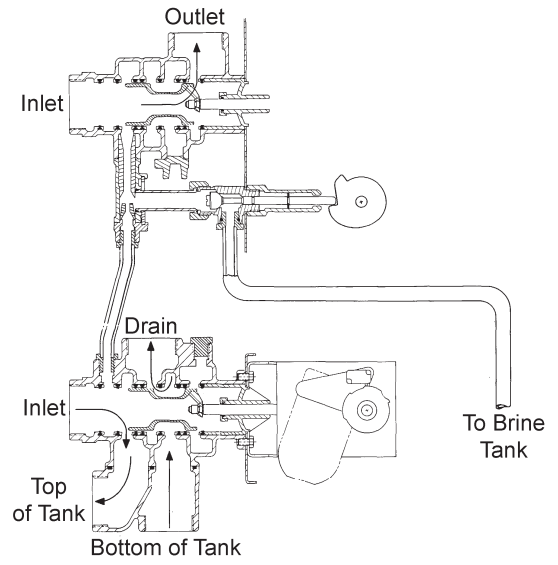
| Problem                                | Cause  | Correction  |
|--|--|---|
| Water conditioner fails to regenerate. | Electrical service to unit has been interrupted  | Assure permanent electrical service (check fuse, plug, pull chain, or switch)   |
|  | Timer is defective.  | Replace timer.  |
|  | Power failure.   | Reset time of day.  |
| Hard water.                            | By-pass valve is open.   | Close by-pass valve.  |
|  | No salt is in brine tank.  | Add salt to brine tank and maintain salt level above water level.   |
|  | Injector screen plugged.   | Clean injector screen.  |
|  | Insufficient water flowing into brine tank.  | Check brine tank fill time and clean brine line flow control if plugged.  |
|  | Hot water tank hardness.   | Repeated flushings of the hot water tank is required.   |
|  | Leak at distributor tube.  | Make sure distributor tube is not cracked. Check o-ring and tube pilot.   |
|  | Internal valve leak.   | Replace seals and spacers and/or piston.  |
| Unit used too much salt.               | Improper salt setting.   | Check salt usage and salt setting.  |
|  | Excessive water in brine tank.   | See "Excessive water in brine tank".  |
| Loss of water pressure.                | Iron buildup in line to water conditioner.   | Clean line to water conditioner.  |
|  | Iron buildup in water conditioner.   | Clean control and add mineral cleaner to mineral bed. Increase frequency of regeneration.                                 |
|  | Inlet of control plugged due to foreign material broken loose from pipes by recent work done on plumbing system. | Remove piston and clean control.  |
| Loss of mineral through drain line.    | Air in water system.   | Assure that well system has proper air eliminator control. Check for dry well condition.                                  |
|  | Improperly sized drain line flow control.  | Check for proper drain rate.  |
| Iron in conditioned water.             | Fouled mineral bed.  | Check backwash, brine draw, and brine tank fill. Increase frequency of regeneration. Increase backwash time.              |
| Excessive water in brine tank.         | Plugged drain line flow control.   | Clean flow control.   |
|  | Plugged injector system.   | Clean injector and screen.  |
|  | Timer not cycling.   | Replace timer.  |
|  | Foreign material in brine valve.   | Replace brine valve seat and clean valve.   |
|  | Foreign material in brine line flow control.   | Clean brine line flow control.  |
| Softener fails to draw brine.          | Drain line flow control is plugged.  | Clean drain line flow control.  |
|  | Injector is plugged.   | Clean injector  |
|  | Injector screen plugged.   | Clean screen.   |
|  | Line pressure is too low.  | Increase line pressure to 20 psi  |
|  | Internal control leak  | Change seals, spacers, and piston assembly.   |
|  | Service adapter did not cycle.   | Check drive motor and switches.   |
| Control cycles continuously.           | Misadjusted, broken, or shorted switch.  | Determine if switch or timer is faulty and replace it, or replace complete power head.                                    |
| Drain flows continuously.              | Valve is not programming correctly.  | Check timer program and positioning of control. Replace power head assembly if not positioning properly.                  |
|  | Foreign material in control.   | Remove power head assembly and inspect bore. Remove foreign material and check control in various regeneration positions. |
|  | Internal control leak.   | Replace seals and piston assembly.  |

# WATER CONDITIONER FLOW DIAGRAMS

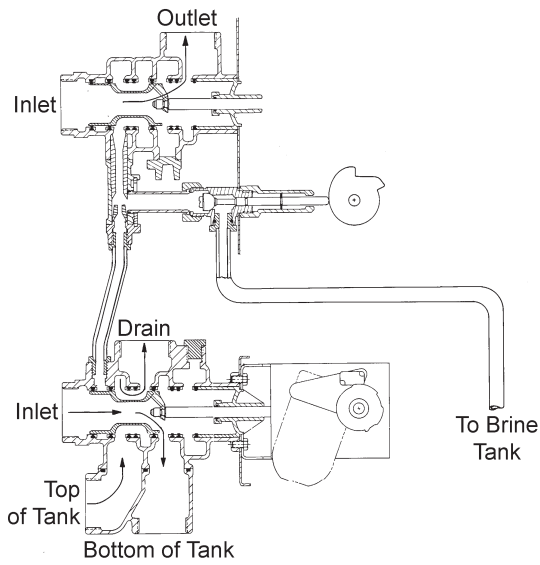
### 1 Service Position



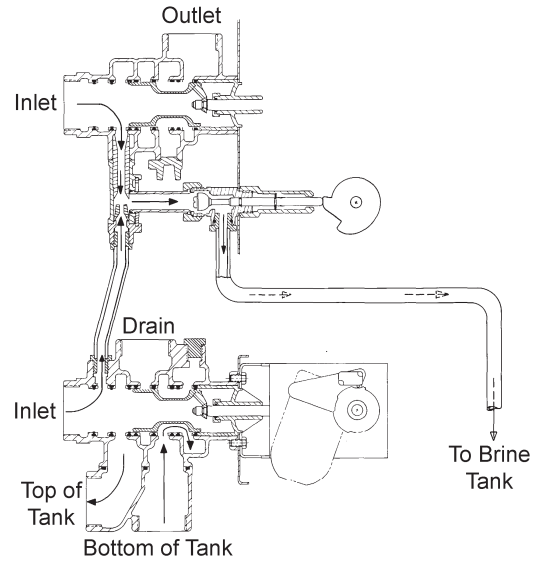
### 4 Rapid Rinse



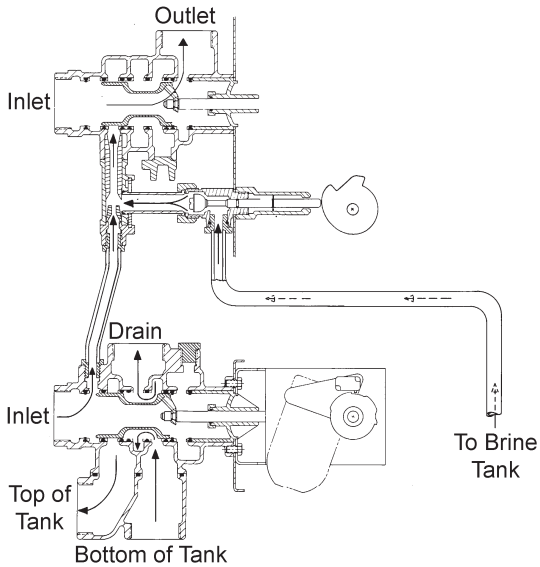
### 2 Backwash Position



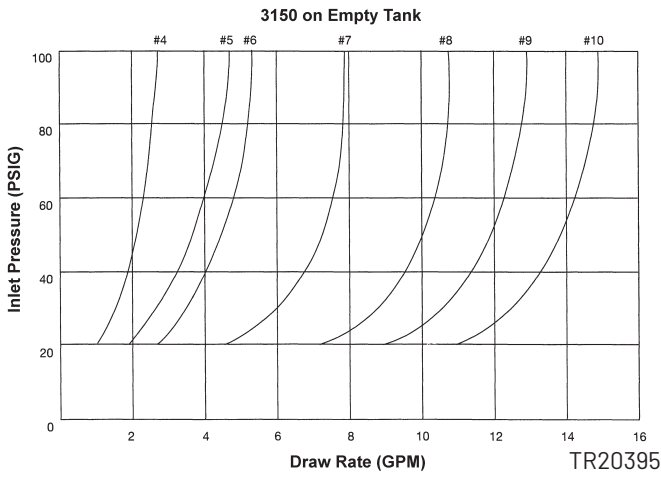
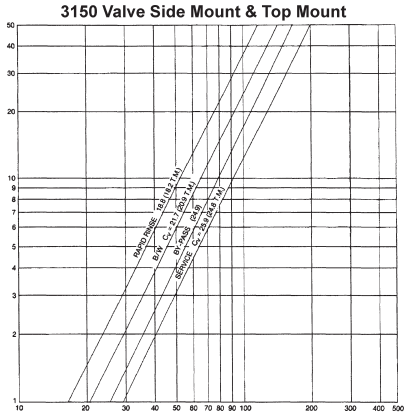
### 5 Brine Tank Refill Position



### 3 Brine and Slow Rinse Position

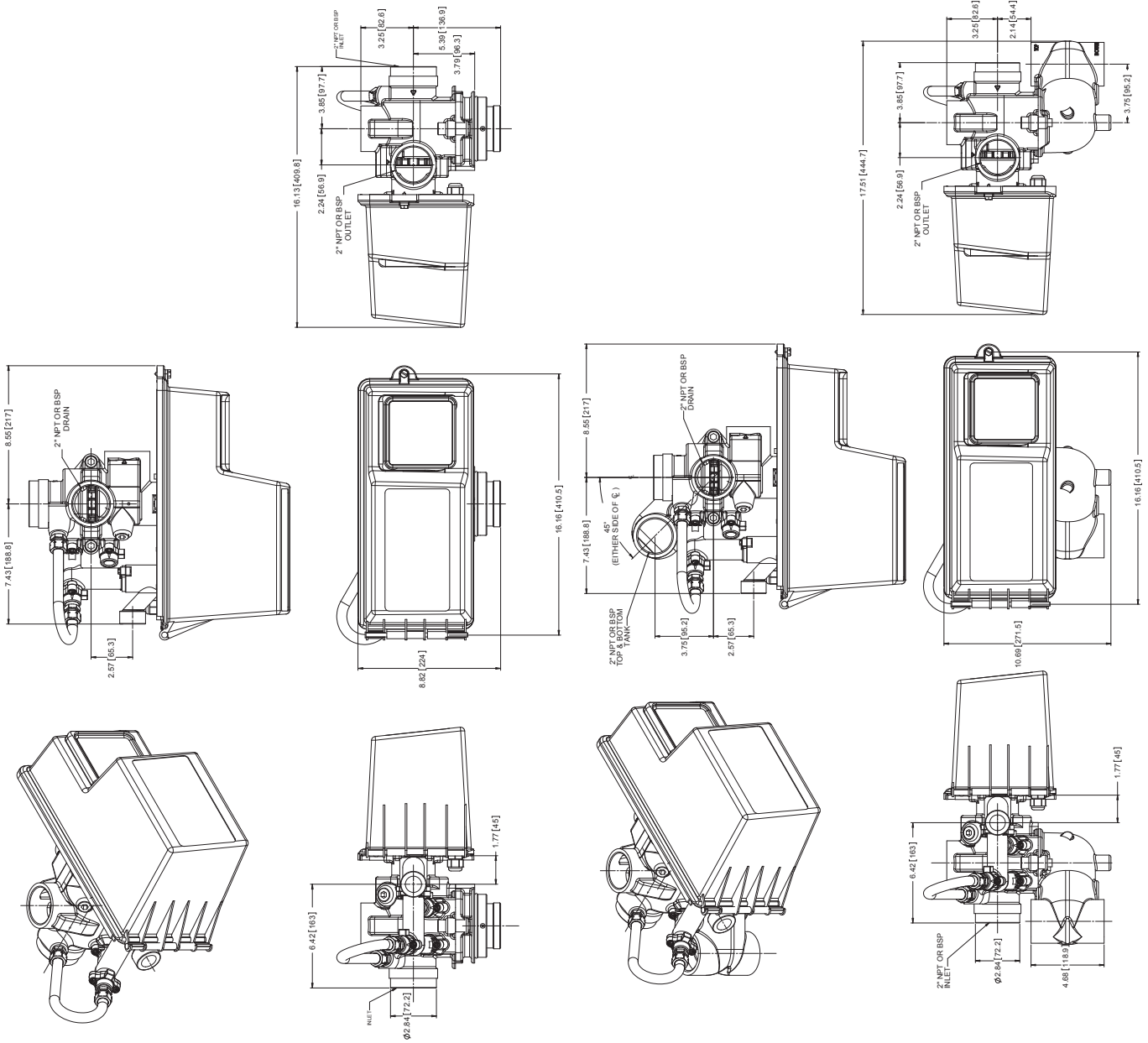


# FLOW DATA & INJECTOR DRAW RATES



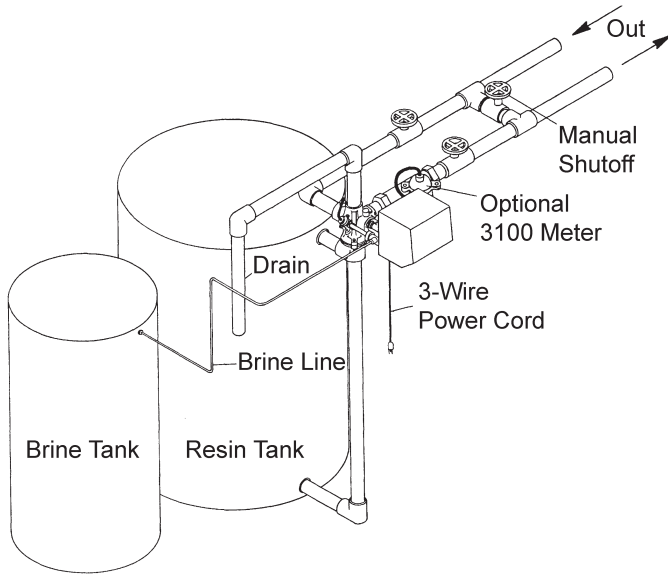
TR20395

# DIMENSIONAL DRAWING



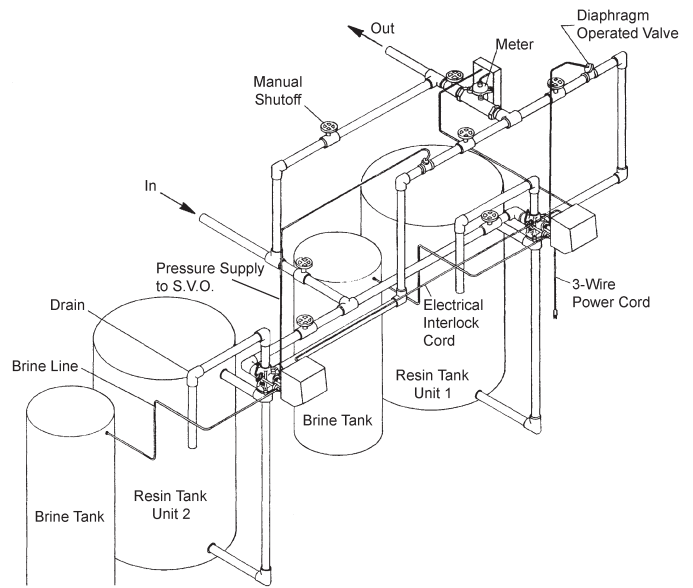
## SYSTEM #4

### Typical Single Tank Installation with Optional Meter



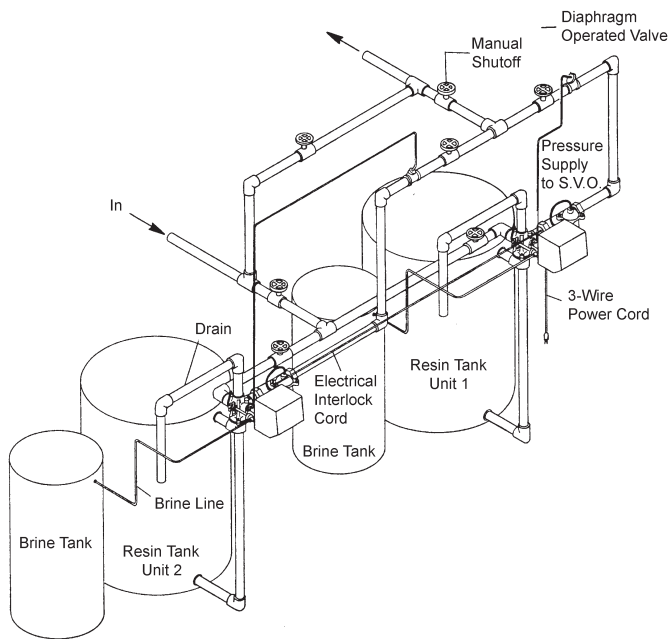
## SYSTEM #6

### Twin Series Regeneration Installation with a Remote Meter



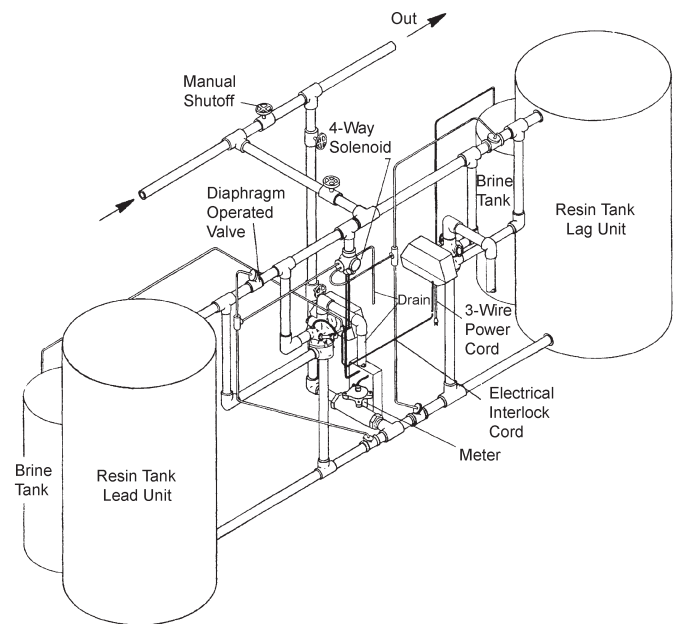
## SYSTEM #5

### Interlock - Typical Twin Tank Installation with Optional Meter Interlock and No Hard Water Bypass



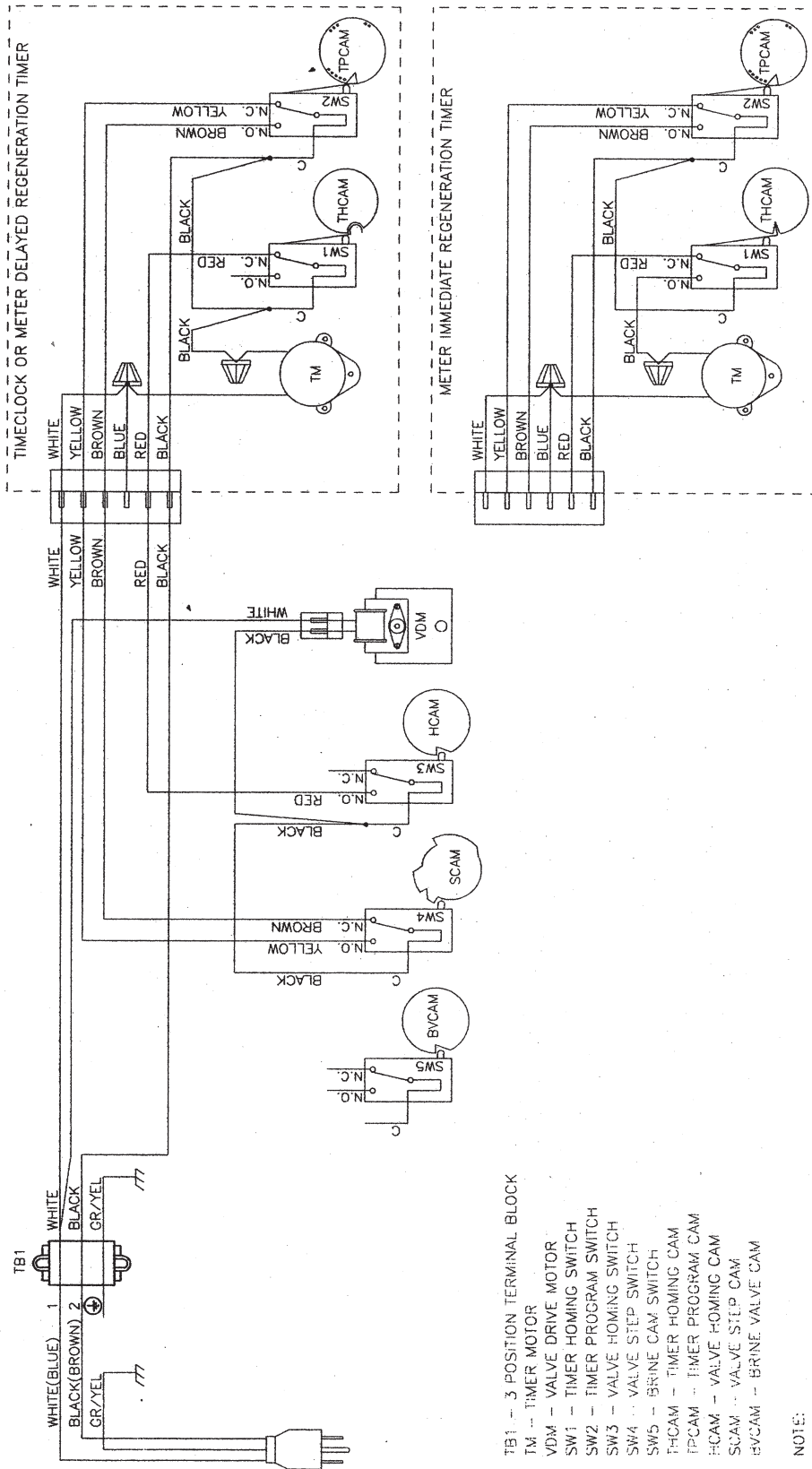
## SYSTEM #7

### Twin Alternator Installation with a Remote Meter



# VALVE WIRING

## System #4 Immediate/Delayed Regeneration Valve Wiring

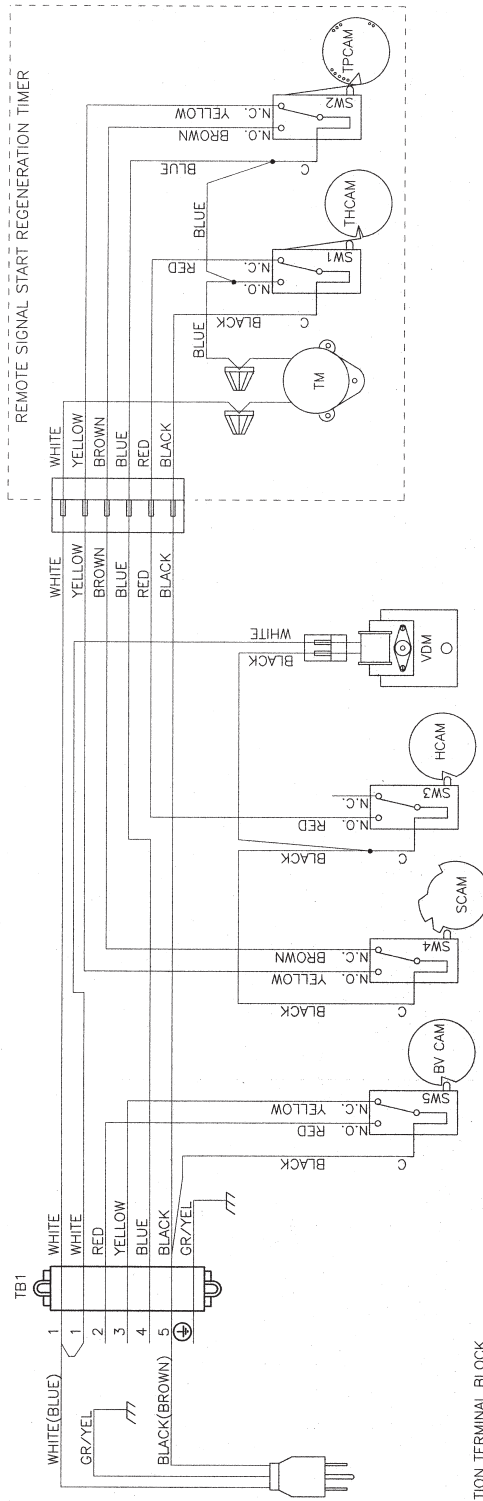
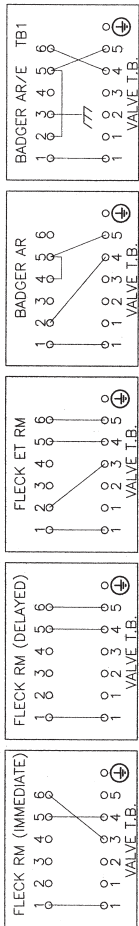


- TB1 -- 3 POSITION TERMINAL BLOCK
- TM -- TIMER MOTOR
- VDM -- VALVE DRIVE MOTOR
- SW1 -- TIMER HOMING SWITCH
- SW2 -- TIMER PROGRAM SWITCH
- SW3 -- VALVE HOMING SWITCH
- SW4 -- VALVE STEP SWITCH
- SW5 -- BRINE CAM SWITCH
- THCAM -- TIMER HOMING CAM
- TPCAM -- TIMER PROGRAM CAM
- HCAM -- VALVE HOMING CAM
- SCAM -- VALVE STEP CAM
- BVCAM -- BRINE VALVE CAM

NOTE:  
 1. SINGLE TANK TIMECLOCK, METER DELAYED, OR METER IMMEDIATE REGENERATION.  
 2. VALVE SHOWN IN SERVICE POSITION.

System #4 Remote Signal Start Valve Wiring

REMOTE METER WIRING



TB1 - 7 POSITION TERMINAL BLOCK

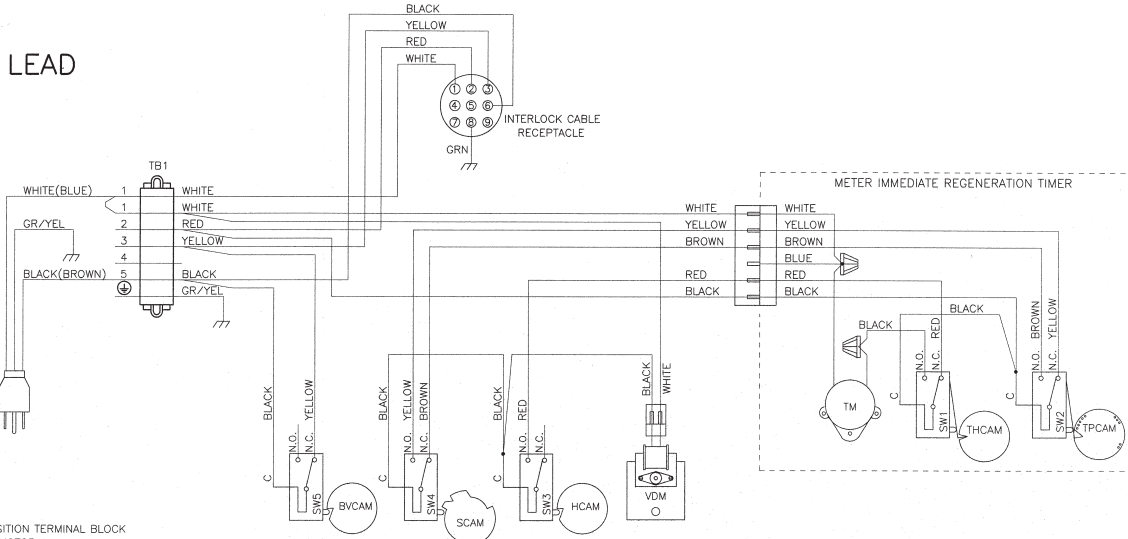
- TM - TIMER MOTOR
- VDM - VALVE DRIVE MOTOR
- SW1 - TIMER HOMING SWITCH
- SW2 - TIMER PROGRAM SWITCH
- SW3 - VALVE HOMING SWITCH
- SW4 - VALVE STEP SWITCH
- SW5 - BRINE CAM SWITCH
- THCAM - TIMER HOMING CAM
- TPCAM - TIMER PROGRAM CAM
- HCAM - VALVE HOMING CAM
- SCAM - VALVE STEP CAM
- BVCAM - BRINE VALVE CAM

NOTE:  
 1. SINGLE TANK REMOTE METER INITIATED DELAYED, OR IMMEDIATE REGENERATION.  
 2. VALVE SHOWN IN SERVICE POSITION.



# VALVE WIRING CONTINUED

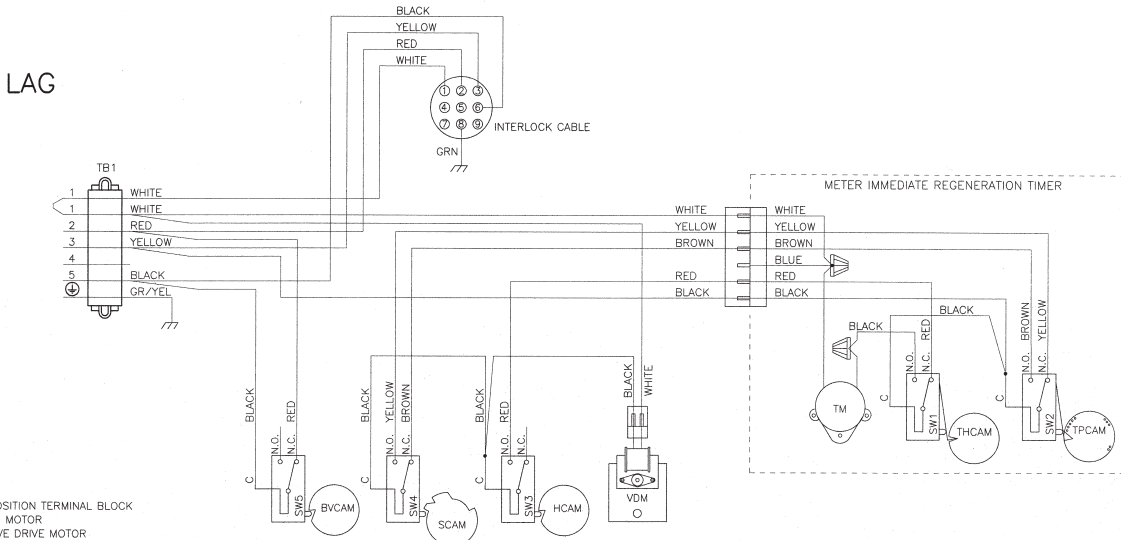
## System #5 Duplex Valve Wiring



- TB1 - 7 POSITION TERMINAL BLOCK  
 TM - TIMER MOTOR  
 VDM - VALVE DRIVE MOTOR  
 SW1 - TIMER HOMING SWITCH  
 SW2 - TIMER PROGRAM SWITCH  
 SW3 - VALVE HOMING SWITCH  
 SW4 - VALVE STEP SWITCH  
 SW5 - BRINE CAM SWITCH  
 THCAM - TIMER HOMING CAM  
 TPCAM - TIMER PROGRAM CAM  
 HCAM - VALVE HOMING CAM  
 SCAM - VALVE STEP CAM  
 BVCAM - BRINE VALVE CAM

- NOTE:  
 1. TWO TANK INTERLOCKED, INDIVIDUAL METER, IMMEDIATE REGENERATION.  
 2. BOTH TANKS NORMALLY IN SERVICE.  
 3. ONLY ONE TANK IN REGENERATION THE OTHER REMAINS IN SERVICE.  
 4. VALVE SHOWN IN SERVICE.

18690-01 Rev E



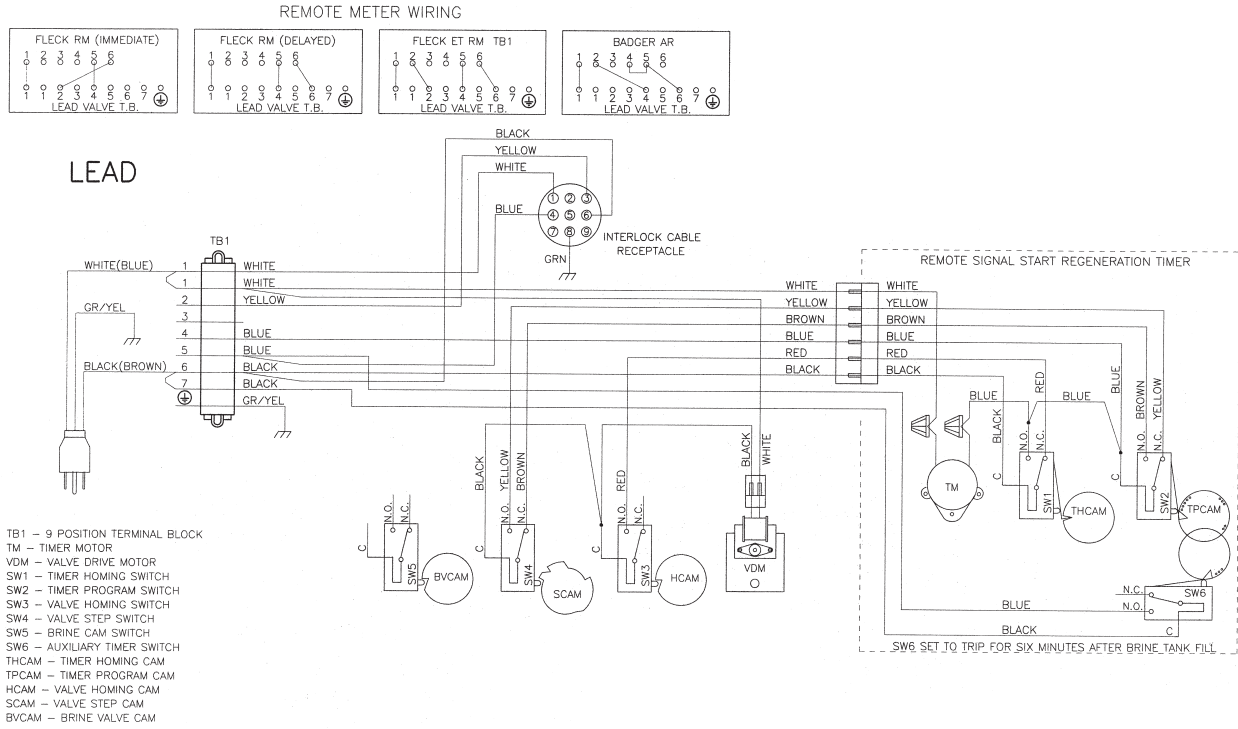
- TB1 - 7 POSITION TERMINAL BLOCK  
 TM - TIMER MOTOR  
 VDM - VALVE DRIVE MOTOR  
 SW1 - TIMER HOMING SWITCH  
 SW2 - TIMER PROGRAM SWITCH  
 SW3 - VALVE HOMING SWITCH  
 SW4 - VALVE STEP SWITCH  
 SW5 - BRINE CAM SWITCH  
 THCAM - TIMER HOMING CAM  
 TPCAM - TIMER PROGRAM CAM  
 HCAM - VALVE HOMING CAM  
 SCAM - VALVE STEP CAM  
 BVCAM - BRINE VALVE CAM

- NOTE:  
 1. TWO TANK INTERLOCKED, INDIVIDUAL METER, IMMEDIATE REGENERATION.  
 2. BOTH TANKS NORMALLY IN SERVICE.  
 3. ONLY ONE TANK IN REGENERATION THE OTHER REMAINS IN SERVICE.  
 4. VALVE SHOWN IN SERVICE.

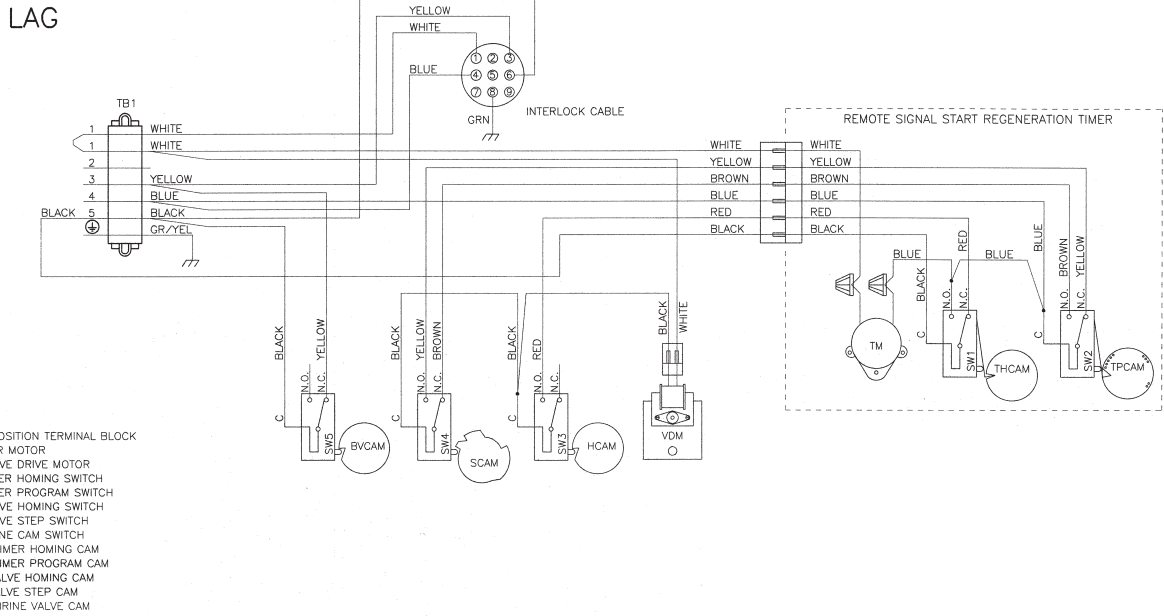
18690-02 Rev E

# VALVE WIRING *CONTINUED*

## System #6 Duplex Valve Wiring



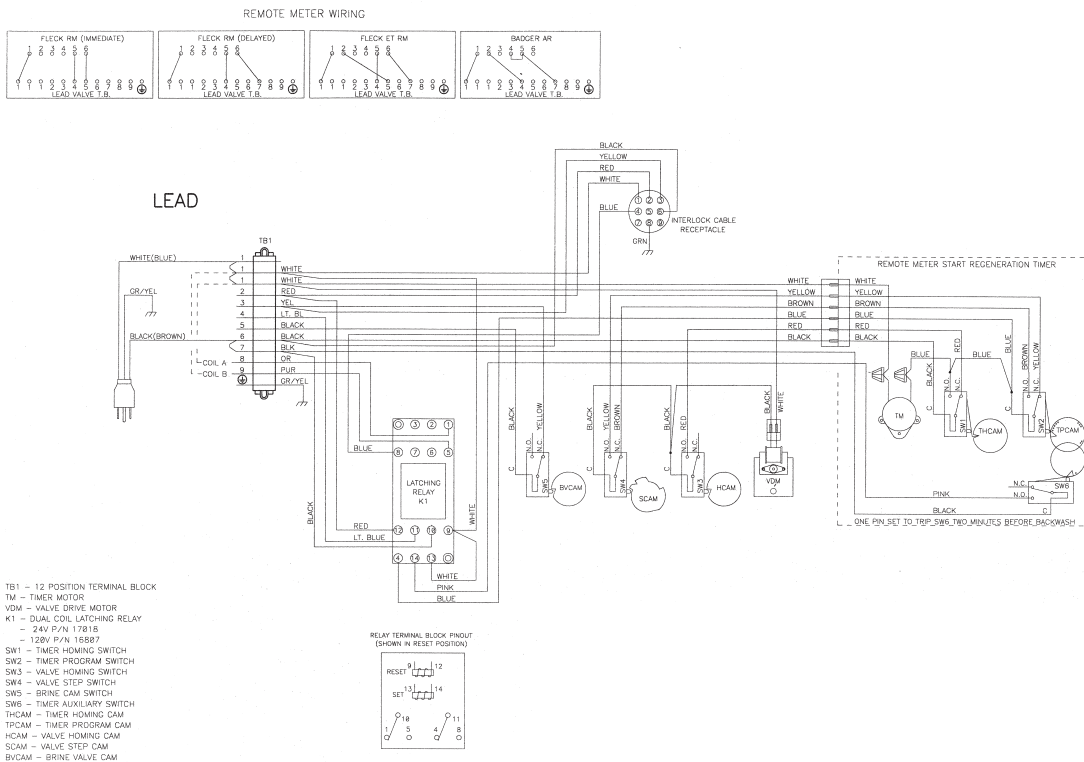
18671-01 Rev E



18671-02 Rev E

# VALVE WIRING CONTINUED

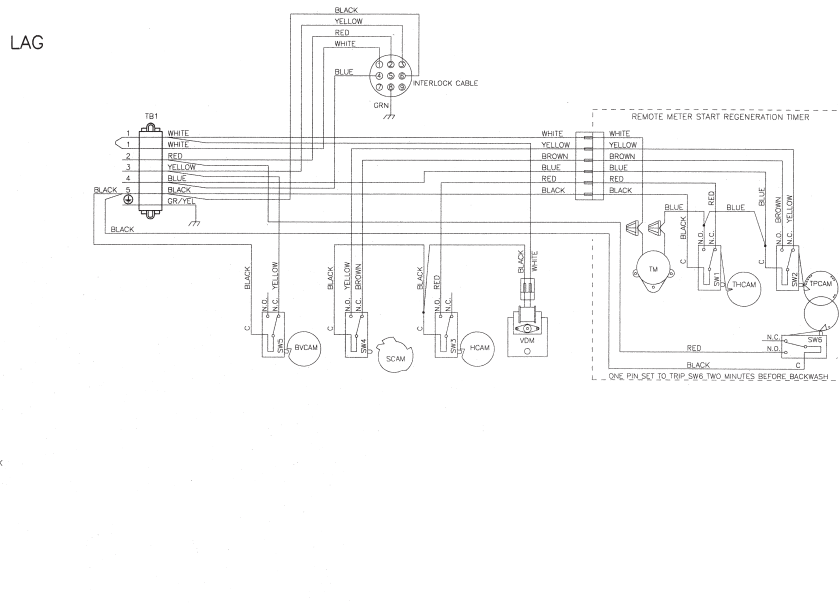
## System #7 Duplex 24V / 120V 3-Way Valve Wiring



NOTE:

- TWO TANK SINGLE REMOTE METER ALTERNATING REGENERATION. ONLY ONE TANK IN SERVICE THE OTHER IN REGENERATION OR STANDBY.
- SYSTEM WIRED FOR 3-WAY SOLENOID OUTPUT. COIL A CLOSSES THE DIAPHRAGM VALVES OF LEAD UNIT. COIL B CLOSSES THE DIAPHRAGM VALVES OF LEAD UNIT. COIL C CLOSSES THE DIAPHRAGM VALVES OF LEAD UNIT.
- VALVE SHOWN IN SERVICE POSITION.

40503-01 Rev C



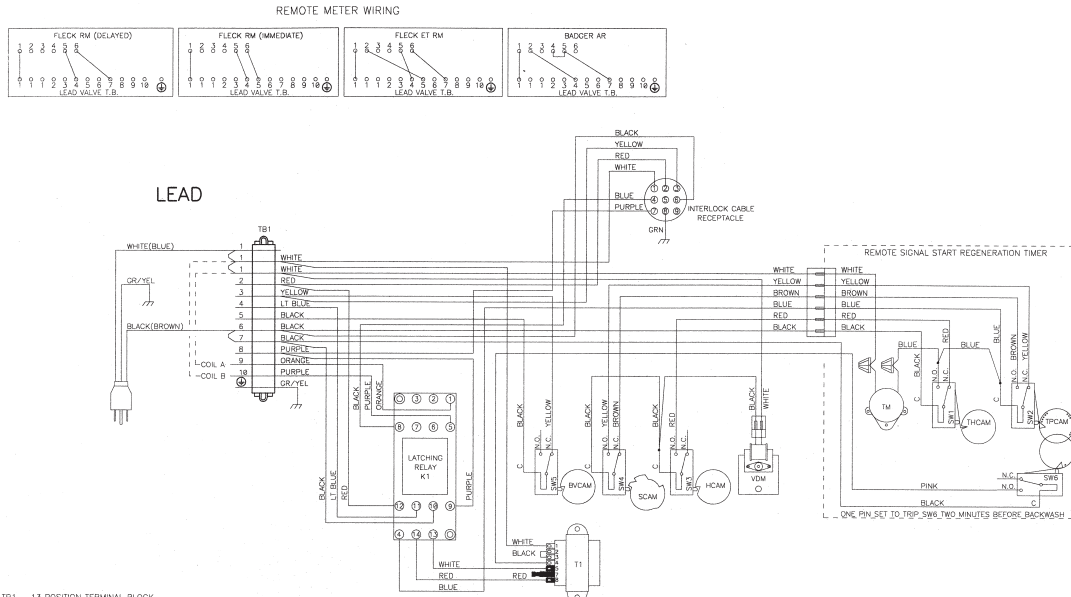
NOTE:

- TWO TANK SINGLE REMOTE METER ALTERNATING REGENERATION. ONLY ONE TANK IN SERVICE THE OTHER IN REGENERATION OR STANDBY.
- SYSTEM WIRED FOR 3-WAY SOLENOID OUTPUT. COIL A CLOSSES THE DIAPHRAGM VALVES OF LEAD UNIT. COIL B CLOSSES THE DIAPHRAGM VALVES OF LEAD UNIT. COIL C CLOSSES THE DIAPHRAGM VALVES OF LEAD UNIT.
- VALVE SHOWN IN SERVICE POSITION.

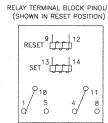
40503-02 Rev C

# VALVE WIRING *CONTINUED*

## System #7 Duplex 230V 3-Way Valve Wiring

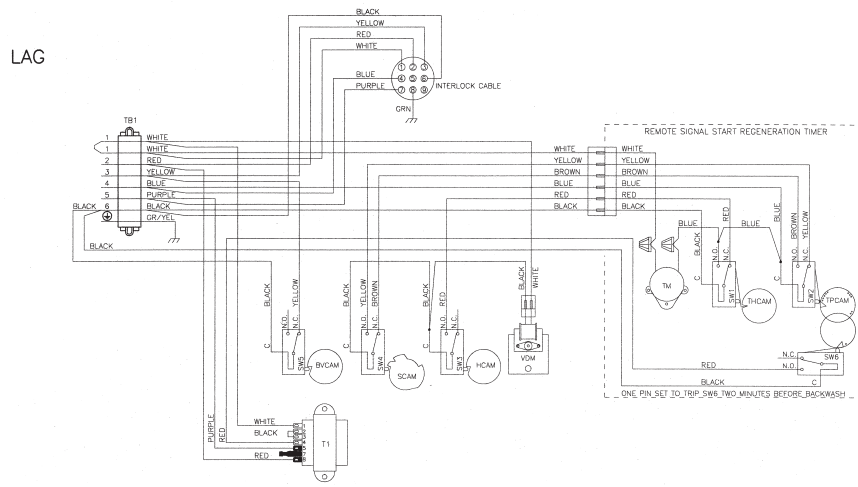


- TB1 - 13 POSITION TERMINAL BLOCK  
 TM - TIMER MOTOR  
 VDM - VALVE DRIVE MOTOR  
 K1 - 120V DUAL COIL LATCHING RELAY P/N 16887  
 T1 - 230V/120V TRANSFORMER P/N 40112  
 SW1 - TIMER HOMING SWITCH  
 SW2 - TIMER PROGRAM SWITCH  
 SW3 - VALVE HOMING SWITCH  
 SW4 - VALVE STEP SWITCH  
 SW5 - BRINE CAM SWITCH  
 SW6 - TIMER AUXILIARY SWITCH  
 THCAM - TIMER HOMING CAM  
 TPCAM - TIMER PROGRAM CAM  
 HVCAM - VALVE HOMING CAM  
 SCAM - VALVE STEP CAM  
 BVCAM - BRINE VALVE CAM



- NOTE:  
 1. TWO TANK SINGLE REMOTE METER ALTERNATING REGENERATION.  
 ONLY ONE TANK IN SERVICE THE OTHER IN REGENERATION OR STANDBY.  
 2. SYSTEM WIRED FOR 3-WAY SOLENOID OUTPUT.  
 COIL A CLOSSES THE DIAPHRAGM VALVES OF LAG UNIT.  
 COIL B CLOSSES THE DIAPHRAGM VALVES OF LEAD UNIT.  
 3. VALVE SHOWN IN SERVICE POSITION.

40504-01\_REVC



- TB1 - 8 POSITION TERMINAL BLOCK  
 TM - TIMER MOTOR  
 T1 - 230V/120V TRANSFORMER P/N 40112  
 VDM - VALVE DRIVE MOTOR  
 SW1 - TIMER HOMING SWITCH  
 SW2 - TIMER PROGRAM SWITCH  
 SW3 - VALVE HOMING SWITCH  
 SW4 - VALVE STEP SWITCH  
 SW5 - BRINE CAM SWITCH  
 SW6 - TIMER AUXILIARY SWITCH  
 THCAM - TIMER HOMING CAM  
 TPCAM - TIMER PROGRAM CAM  
 HVCAM - VALVE HOMING CAM  
 SCAM - VALVE STEP CAM  
 BVCAM - BRINE VALVE CAM

- NOTE:  
 1. TWO TANK SINGLE REMOTE METER ALTERNATING REGENERATION.  
 ONLY ONE TANK IN SERVICE THE OTHER IN REGENERATION OR STANDBY.  
 2. SYSTEM WIRED FOR 3-WAY SOLENOID OUTPUT.  
 COIL A CLOSSES THE DIAPHRAGM VALVES OF LAG UNIT.  
 COIL B CLOSSES THE DIAPHRAGM VALVES OF LEAD UNIT.  
 3. VALVE SHOWN IN SERVICE POSITION.

40504-02\_REVC

## SERVICE ASSEMBLIES

|                 |                                       |
|-----------------|---------------------------------------|
| <b>60036-02</b> | <b>Brine Valve, 1800, Design 3</b>    |
| 11772.....      | Spring, 3150 Brine Valve              |
| 11774.....      | Ring, Retaining                       |
| 18713.....      | Brine Valve Body, 1800                |
| 16497-01.....   | Stem Assy, 1800 Brine Valve New Style |
| 16498-01.....   | Stem Guide Assy, Brine                |

|                 |                                |
|-----------------|--------------------------------|
| <b>60277-xx</b> | <b>1800 Injector Assembly</b>  |
| 12473.....      | Screw, Hex Wsh, 10-24 x 5/8    |
| 15127.....      | Injector Throat Assy           |
| 15128-xx.....   | Injector Nozzle - Specify Size |
| 15246.....      | O-ring, -116                   |
| 16340.....      | Body, Injector, 1800, D/F      |
| 16341-01.....   | Cap, Injector, 1800            |

|                 |                                   |
|-----------------|-----------------------------------|
| <b>60106-00</b> | <b>Piston Assy, 3900/3150 Std</b> |
| 14818.....      | Ring, Piston Rod, Snap            |
| 14922.....      | O-ring, -035, Piston              |
| 16130.....      | Piston, High Backwash             |
| 15125.....      | Rod, Piston, 3150                 |
| 16398-01.....   | End Plug Assy, 3150, White        |

|                 |  |
|-----------------|--|
| <b>60113-01</b> | <b>Piston Assy, 3150, NHWBP, D-Flow Conversion/Replacement</b> |
| 16398-01.....   | End Plug Assy, 3150, White                                     |
| 19611-01.....   | Piston Assy, 3150, NHWBP, O-ring                               |
| 19708.....      | Rod, Piston, 3150 NHWBP  |
| 14818.....      | Ring, Piston Rod, Snap   |

|              |   |
|--------------|---|
| <b>60131</b> | <b>Seal &amp; Spacer Kit 2930/3130/3150</b> |
| 10368.....   | Spacer, Narrow, 3150/3900                   |
| 10369.....   | Spacer, 2-inch, 2900/3150                   |
| 11720.....   | Seal, Piston, 2900/3150                     |

|                 |  |
|-----------------|--|
| <b>60057-01</b> | <b>Drive Assy, 3150, 120V, B/Fill 3900 Upper Sys #5 or Sys # 7</b> |
|-----------------|--|

|                 |  |
|-----------------|--|
| <b>60057-11</b> | <b>Drive Assy, 3150, 120V, 3900 Upper Sys #4 or Sys #6</b> |
|-----------------|--|

|                   |                       |
|-------------------|-----------------------|
| <b>60150-3150</b> | <b>SVO Assy, 3150</b> |
|-------------------|-----------------------|

|              |                                     |
|--------------|-------------------------------------|
| <b>60393</b> | <b>Meter Assy, 2900, 2 inch Std</b> |
|--------------|-------------------------------------|

|              |                                     |
|--------------|-------------------------------------|
| <b>60394</b> | <b>Meter Assy, 2900, 2 inch Ext</b> |
|--------------|-------------------------------------|

|                 |                                      |
|-----------------|--------------------------------------|
| <b>61394-10</b> | <b>Meter Assy, 2 inch SS NPT Std</b> |
| <b>61394-11</b> | <b>Meter Assy, 2 inch SS NPT Ext</b> |
| <b>61394-20</b> | <b>Meter Assy, 2 inch SS BSP Std</b> |
| <b>61394-21</b> | <b>Meter Assy, 2 inch SS BSP Ext</b> |

### Side Mount Adapter

|              |   |
|--------------|---|
| 61414.....   | Adapter, Assy, Sdmnt, 3130/3150 Rotating              |
| 61414NP..... | Adapter Assy, Sdmnt, 3130/3150 Nickel Plated Rotating |
| 61418.....   | Adapter Assy, Sdmnt, 3150                             |

|                 |                             |
|-----------------|-----------------------------|
| <b>60131-10</b> | <b>3900 Upper Seal Kit:</b> |
| 10368.....      | Spacer                      |
| 10369.....      | Spacer                      |
| 11720-02.....   | Seal, 1-1/2 inch, Silicone  |

|               |   |
|---------------|---|
| <b>60038</b>  | <b>Safety Brine Valve, 2350:</b>        |
| 60028-30..... | Float Assembly, White                   |
| 60009-00..... | #900 Air Check, Less Fittings           |
| 18602.....    | Kit, Fitting, 1700 Brine, 900 Air Check |
| 18603.....    | Kit, Fitting, 1700 Brine, 2350 Safety   |

### Drain Line Flow Controls (DLFC):

|                |                                   |
|----------------|-----------------------------------|
| 60711-00.....  | 2-inch NPT, Less BTTNS, w/2 Holes |
| 60711-000..... | 2-inch NPT, Less BTTNS, w/3 Holes |
| 60711-01.....  | 2-inch NPT, Less BTTNS, w/1 Hole  |
| 60711-20.....  | 2-inch NPT, 20 gpm                |
| 60711-25.....  | 2-inch NPT, 25 gpm, Brass         |
| 60711-30.....  | 2-inch NPT, 30 gpm                |
| 60711-35.....  | 2-inch NPT, 35 gpm                |
| 60711-40.....  | 2-inch NPT, 40 gpm                |
| 60711-45.....  | 2-inch NPT, 45 gpm                |
| 60711-50.....  | 2-inch NPT, 50 gpm                |
| 60711-55.....  | 2-inch NPT, 55 gpm                |
| 60711-60.....  | 2-inch NPT, 60 gpm                |
| 60711-65.....  | 2-inch NPT, 65 gpm                |
| 60711-70.....  | 2-inch NPT, 70 gpm                |
| 60711-75.....  | 2-inch NPT, 75 gpm                |
| 60711-80.....  | 2-inch NPT, 80 gpm                |
| 60711-85.....  | 2-inch NPT, 85 gpm                |
| 60711-90.....  | 2-inch NPT, 90 gpm                |
| 60711-95.....  | 2-inch NPT, 95 gpm                |
| 60711-100..... | 2-inch NPT, 100 gpm               |
| 60812-30.....  | 2-inch BSP/ Metric, 30 gpm        |
| 60812-35.....  | 2-inch BSP/ Metric, 35 gpm        |
| 60812-45.....  | 2-inch BSP/ Metric, 45 gpm        |
| 60812-50.....  | 2-inch BSP/ Metric, 50 gpm        |
| 60812-55.....  | 2-inch BSP/ Metric, 55 gpm        |
| 60812-70.....  | 2-inch BSP/ Metric, 70 gpm        |
| 60812-75.....  | 2-inch BSP/ Metric, 75 gpm        |
| 60812-80.....  | 2-inch BSP/ Metric, 80 gpm        |
| 60812-90.....  | 2-inch BSP/ Metric, 90 gpm        |
| 60812-95.....  | 2-inch BSP/ Metric, 95 gpm        |
| 60812-100..... | 2-inch BSP/ Metric, 100 gpm       |

### BLFC Assy

|                |   |
|----------------|---|
| 60710-1.2..... | BLFC, 1-inch F x 1-inch M, NPT, 1.2 GPM |
| 60710-10.....  | BLFC, 1-inch F x 1-inch M, NPT, 10 GPM  |
| 60710-12.....  | BLFC, 1-inch F x 1-inch M, NPT, 12 GPM  |
| 60710-15.....  | BLFC, 1-inch F x 1-inch M, NPT, 15 GPM  |
| 60710-2.0..... | BLFC, 1-inch F x 1-inch M, NPT, 2.0 GPM |
| 60710-2.4..... | BLFC, 1-inch F x 1-inch M, NPT, 2.4 GPM |
| 60710-20.....  | BLFC, 1-inch F x 1-inch M, NPT, 20 GPM  |
| 60710-25.....  | BLFC, 1-inch F x 1-inch M, NPT, 25 GPM  |
| 60710-3.0..... | BLFC, 1-inch F x 1-inch M, NPT, 3.0 GPM |
| 60710-3.5..... | BLFC, 1-inch F x 1-inch M, NPT, 3.5 GPM |
| 60710-30.....  | BLFC, 1-inch F x 1-inch M, NPT, 30 GPM  |
| 60710-4.0..... | BLFC, 1-inch F x 1-inch M, NPT, 4.0 GPM |
| 60710-5.0..... | BLFC, 1-inch F x 1-inch M, NPT, 5.0 GPM |
| 60710-7.0..... | BLFC, 1-inch F x 1-inch M, NPT, 7.0 GPM |
| 60710-9.0..... | BLFC, 1-inch F x 1-inch M, NPT, 9.0 GPM |



For Pentair Fleck Product Warranties visit: [pentair.com/assets/residential-filtration-warranty](https://pentair.com/assets/residential-filtration-warranty)



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